

PARTS BULLETIN

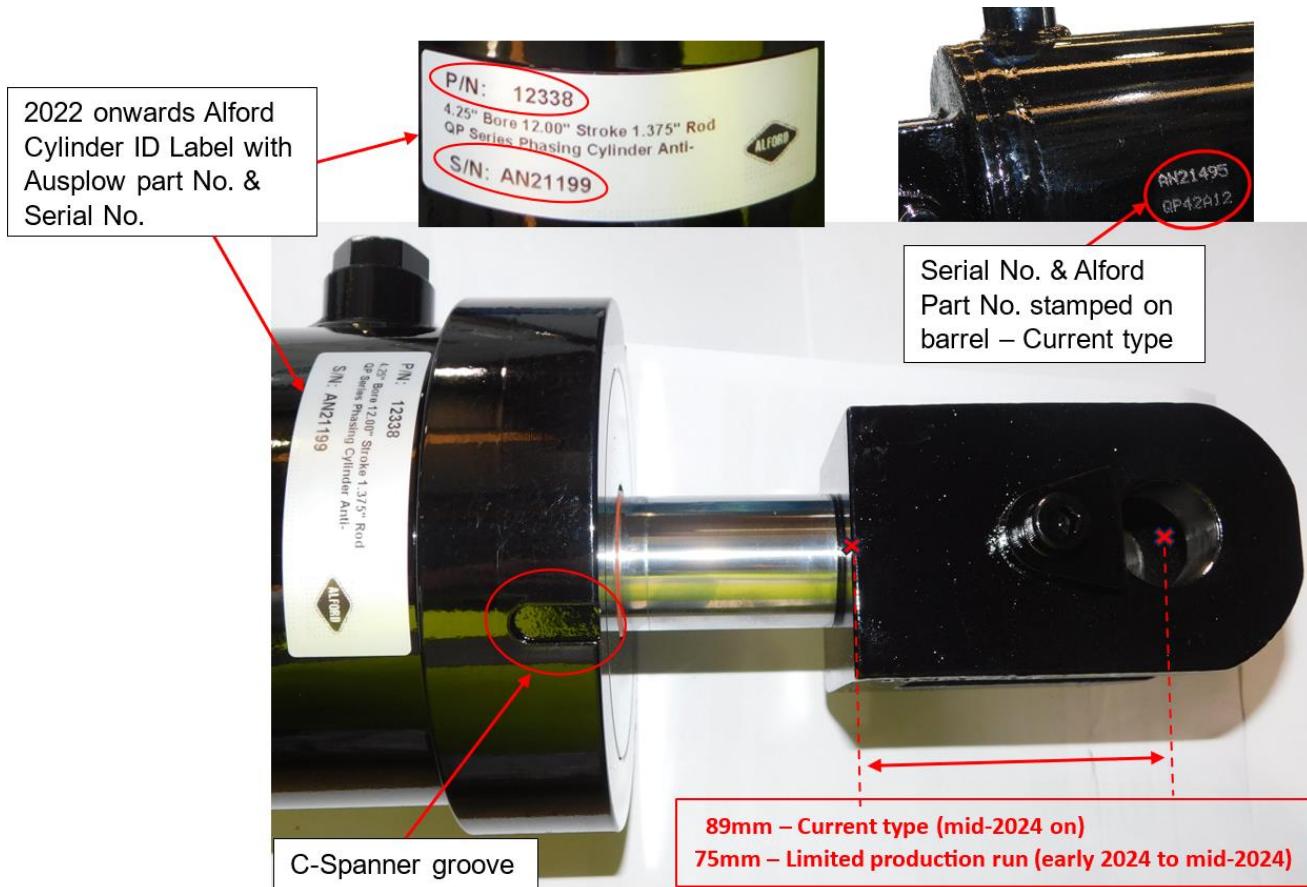
No: 6-24

29/10/24

Subject: PHASING CYLINDER CHANGES mid-2024

In mid-2024, Alford phasing cylinders were modified to have the following updated features. The current QP series cylinders can be identified as below:

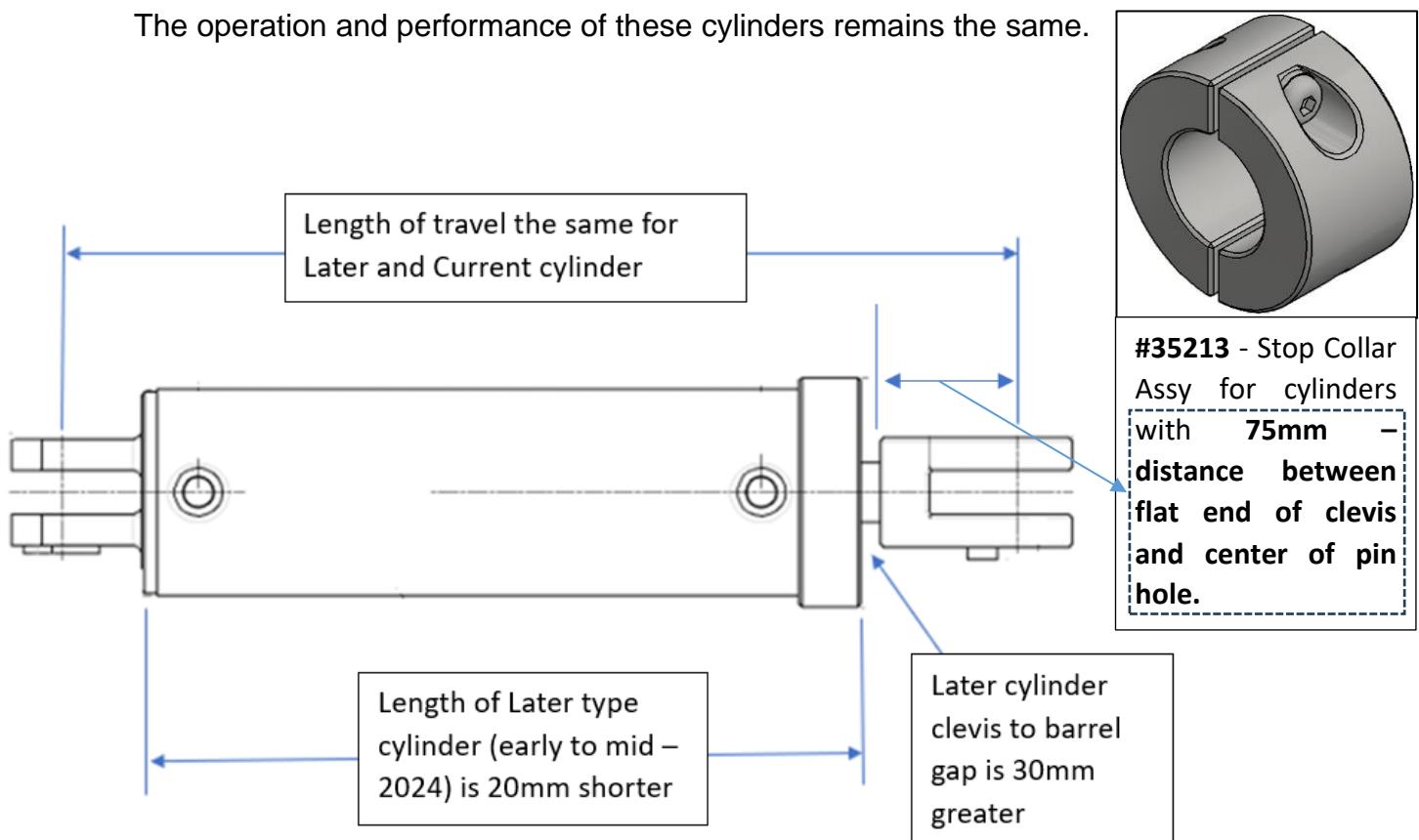
- C-Spanner groove instead of the hole.
- Distance from flat end of the clevis to center of pin hole is now 89mm on Current type (mid-2024 on), same as old type cylinders supplied prior 2024.
- 'OOX-****' identification number is no longer stamped on cylinder.
- Serial no. and Alford Part No. are stamped on the barrel.
- Prefix to the serial no. on Cylinder ID label represents year of manufacture (AK = 2022, AL = 2022, AM = 2023, AN = 2024 and so on).



PLEASE NOTE FOR PHASING CYLINDERS SUPPLIED from EARLY 2024 TO MID 2024 (limited production run):

For QP cylinders supplied from early 2024 to mid-2024 (limited production run), the gap between the cylinder barrel and the end of the clevis is approx. 30mm greater than the current type of cylinder **when in the working position** (when fully retracted and fully extended the overall dimensions are the same as previous cylinders). There may be occasion when a mismatch in the different cylinders may occur which will require, an additional $1 \frac{1}{4}$ " depth stop. A Stop Collar Assy #35213 can be used for these cylinders if required. This collar fits under the clevis to make it similar to current & previous cylinders.

The operation and performance of these cylinders remains the same.



These updates will be incorporated into the next version of the Auseeder Spare Parts Manual (V6.4) due for release in mid-2025.

Abin Chenginimattam
Parts Interpreter
for the Parts Manager