

AUSEEDER DBS • MULTISTREAM • EASITILL

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PARTS BULLETIN No. 08-21

09-12-21

Subject: Wing Folding Cylinder Upgrade Kits

This is a follow-up from the initial release Parts Bulletin No. 2-20 on 25-3-20.

Since late 2009, all Ausplow DBS Auseeders have been manufactured with a 1¼" pin on all the wing folding cylinders. At the time Ausplow used a 1" wing fold pin which was considered the industry standard. The change occurred when Ausplow's hydraulic cylinder supplier no longer manufactured or supported wing fold cylinders that take a 1" pin.

This change by our supplier also means that all larger model DBS machines (**59-260E**, **60-260E**, **64-260E**, **70-260E**, **55-300E**, **59-300E**, **61-300E** & **60-300T** manufactured prior to serial number DBS833), which currently have the 1" wing fold pin and need a replacement wing fold hydraulic cylinder, must upgrade the wing fold area to accept the 1½" pins. Ausplow strongly recommends <u>not</u> using a 1" pin with bushes or drilling out 1" holes to accept 1½" pins on the models listed.

Ausplow advises dealers to encourage DBS owners of the affected models to upgrade their machines. Ausplow have released a cost-effective upgrade kit, and DBS owners taking advantage of this offer will not only improve reliability and safety, but it will also be up to the current specification.

Part No	<u>Description</u>	<u>RRP \$</u>
		Excl gst
16400	Wing Fold Cyl Upgrade Kit 59-260E	\$3,900
16396	Wing Fold Cyl Upgrade Kit 60/64-260E	\$3,900
16397	Wing Fold Cyl Upgrade Kit 70-260E	\$4,500
16398	Wing Fold Cyl Upgrade Kit 55/59/61-300E	\$3,900
16399	Wing Fold Cyl Upgrade Kit 60-300T	\$3,900

The Wing Fold Upgrade Kits consist of two new 1.25" pin 5.5" or 6" Wing Fold Cylinders, two Wing Lift Arms, Strut Kit, Frame Bosses, Pin and Bolts.

Two bosses are to be fully welded to the frame if not already fitted.

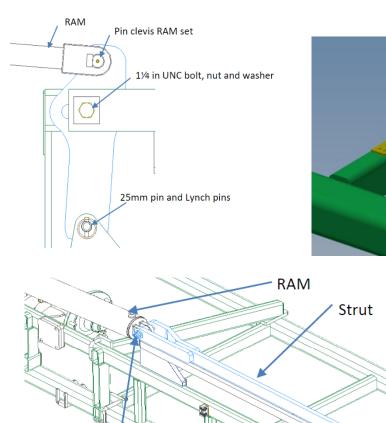
The lug which secures the base of the wing fold cylinder and the frame bosses will require drilling out to 32mm using a mag drill. The new wing fold cylinders, wing lift arms (fish plates) and strut kit are then fitted in accordance with the fitting instructions supplied with each kit.

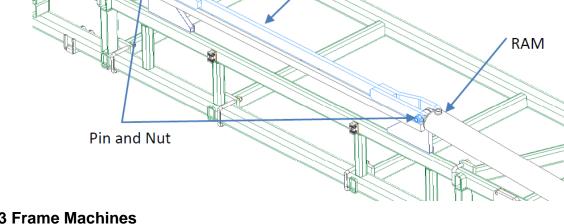


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Boss





3 Frame Machines

For older (Pre DBS833) single fold machines that have 1" pin 4" or 5" wing fold cylinders, the current 1.25" pin wing folding cylinder can be used as a replacement cylinder when they are fitted with a special bush.

This bush is supplied separately and four are to be ordered when ordering our current 1.25" pin wing fold cylinders.

Bush 1.0"ID x 1.25"OD x 1.0"W \$90 RRP excl gst each. #13458

Tim Jobson **Parts Manager**



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DBS Auseeders list requiring the Wing Fold Cylinder Upgrade Kit to be offered

Serial No.	Model	Serial No.	Model
DBS199	60-260E	DBS452	55-300E
DBS219	60-260E	DBS455	60-260E
DBS221	60(54)-260E	DBS482	60-260E
DBS227	60-260E	DBS484	61-300E
DBS237	60-260E	DBS491	64-260E
DBS257	60-260E	DBS492	64-260E
DBS273	60-260E	DBS493	64-260E
DBS302	55-300E	DBS495	61-300E
DBS310	60-260E	DBS496	55-300E
DBS313	60-260E	DBS498	60-260E
DBS315	55-300E	DBS502	61-300E
DBS321	60-260E	DBS503	61-300E
DBS322	60-260E	DBS505	61-300E
DBS337	60-260E	DBS507	61-300E
DBS344	60-260E	DBS508	61-300E
DBS345	60-260E	DBS510	61-300E
DBS355	(60) 59-300E	DBS512	54(60)-260E
DBS369	61-300E	DBS515	61-300E
DBS377	60-260E	DBS517	61-300E
DBS382	60-260E	DBS518	61-300E
DBS383	61-300E	DBS521	61-300E
DBS393	61-300E	DBS522	61-300E
DBS396	61-300E	DBS526	61-300E
DBS398	60-260E	DBS528	61-300E
DBS402	60-260E	DBS530	60-260E
DBS405	59-300E	DBS548	61-300E
DBS407	61-300E	DBS549	61-300E
DBS409	61-300E	DBS550	60-260E
DBS410	61-300E	DBS551	61-300E
DBS415	61-300E	DBS555	61-300E
DBS419	61-300E	DBS556	61-300E
DBS420	60-260E	DBS563	61-300E
DBS424	61-300E	DBS567	61-300E
DBS426	60-300T	DBS568	60-260E
DBS427	60-300T	DBS569	60-300T
DBS432	61-300E	DBS577	60-260E
DBS435	64-260E	DBS580	55-300E
DBS437	60-260E	DBS582	59-300E
DBS442	61-300E	DBS584	64-260E
DBS443	60-260E	DBS587	64-260E
DBS446	60-260E	DBS590	60-300T
DBS449	60-260E	DBS591	64-260E



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Serial No.	Model	Serial No.	Model
DBS593	61-300E	DBS702	D260-70
DBS595	61-300E	DBS707	D300-55
DBS596	61-300E	DBS711	D260-59
DBS600	60-260E	DBS713	D260-70
DBS602	61-300E	DBS719	D300-61
DBS603	61-300E	DBS720	D300-61
DBS604	61-300E	DBS722	D260-70
DBS608	61-300E	DBS723	D260-70
DBS609	61-300E	DBS726	D260-60
DBS620	61-300E	DBS727	D260-70
DBS622	60-260E	DBS731	D260-59
DBS624	61-300E	DBS744	D300-61
DBS634	60-260E	DBS747	D300-55
DBS637	61-300E	DBS749	D260-59
DBS641	70-260E	DBS751	D300-61
DBS643	64-260E	DBS753	D260-59
DBS648	61-300E	DBS754	D300-61
DBS649	61-300E	DBS756	D300-61
DBS653	61-300E	DBS758	D300-61
DBS654	60-260E	DBS761	D260-59
DBS656	61-300E	DBS762	D260-70
DBS657	64-260E	DBS763	D260-70
DBS658	61-300E	DBS764	D260-70
DBS660	59-260E	DBS765	D260-70
DBS661	70-260E	DBS766	D260-70
DBS662	70-260E	DBS771	D260-59
DBS663	70-260E	DBS772	D300-60T
DBS664	70-260E	DBS774	D260-59
DBS665	70-260E	DBS775	D300-61
DBS666	70-260E	DBS777	D260-70
DBS670	70-260E	DBS779	D260-59
DBS676	D300-61	DBS781	D300-55
DBS681	D260-64	DBS782	D300-61
DBS683	D300-61	DBS783	D300-55
DBS684	D300-61	DBS784	D300-61
DBS685	D260-70	DBS785	D300-61
DBS686	D260-70	DBS786	D300-61
DBS688	D300-55	DBS787	D300-61
DBS689	D260-59	DBS788	D260-59
DBS692	D300-61	DBS792	D300-61
DBS695	D260-70	DBS793	D260-70
DBS696	D300-55	DBS797	D260-70
DBS698	D300-61	DBS800	D300-55
DBS699	D300-61	DBS801	D260-70



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Serial No.	Model	Serial No.	Model
DBS804	D300-60T		
DBS805	D300-61		
DBS806	D260-59		
DBS812	D300-61		
DBS813	D300-61		
DBS815	D260-70		
DBS816	D260-70		
DBS817	D300-61		
DBS822	D260-70		
DBS825	D300-55		
DBS828	D300-61		
DBS831	D300-61		