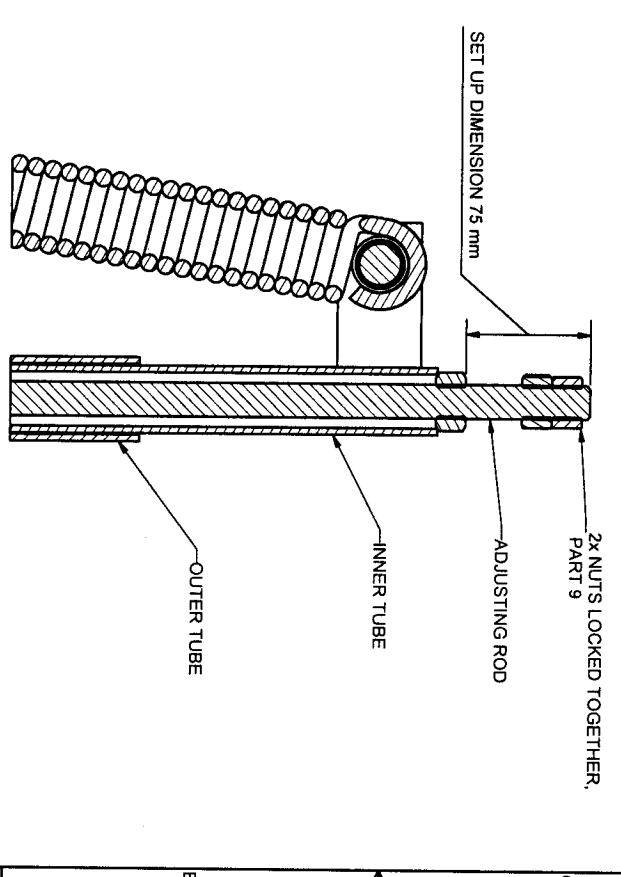
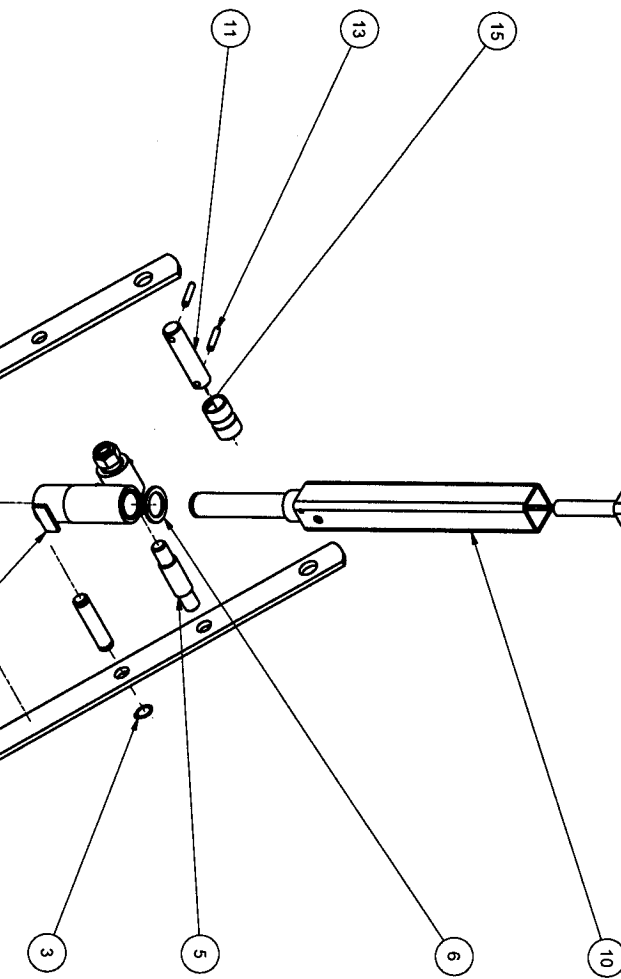


REV	DESCRIPTION	DATE	APPROVED
1	GP-24-9207 REPLACED WITH GP-24-9408	13/02/2006	SR

Item	Qty	Drawing No	Description	Part No
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1	1	CA-01-3154	ADJUSTMENT ROD	3154
2	1	GP-20-9210	CIRCLIP EXT - DIN 471 - .32 X 1.5	9210
3	2	GP-20-9209	CIRCLIP EXT - DIN 471 - 20 X 1.2	9209
4	1	CA-01-3106	CONTROL BLOCK MOUNTING PIN	3106
5	1	CA-01-3109	COULTER PIVOT PIN	3109
6	2	CA-01-3112	COULTER THRUST WASHER	3112
7	1	CA-01-3144	INNER TUBE ASSY	3144
9	2	GP-02-9041	NUT M20 C8 ZP	9041
10	1	CA-01-3143	OUTER TUBE ASSY	3143
11	1	CA-01-3166	PIN - SPRING LOWER	3166
12	1	CA-01-3165	PIN - SPRING TOP	3165
13	4	GP-24-9408	ROLL PIN DIA 8 X 40	9408
14	2	CA-01-3161	SLEEVE SPRING MOUNT	3161
15	2	CA-01-3129	SPRING - DIA 10 X 440mm LG	3129
16	1	CA-01-3153	SWIVEL ASSY - COMPLETE	3153
17	1	CA-01-3142	NUT - M20 - ZP - CONELOCK	3142
19	2	GP-02-9002	NUT - M20 - ZP - CONELOCK	9002

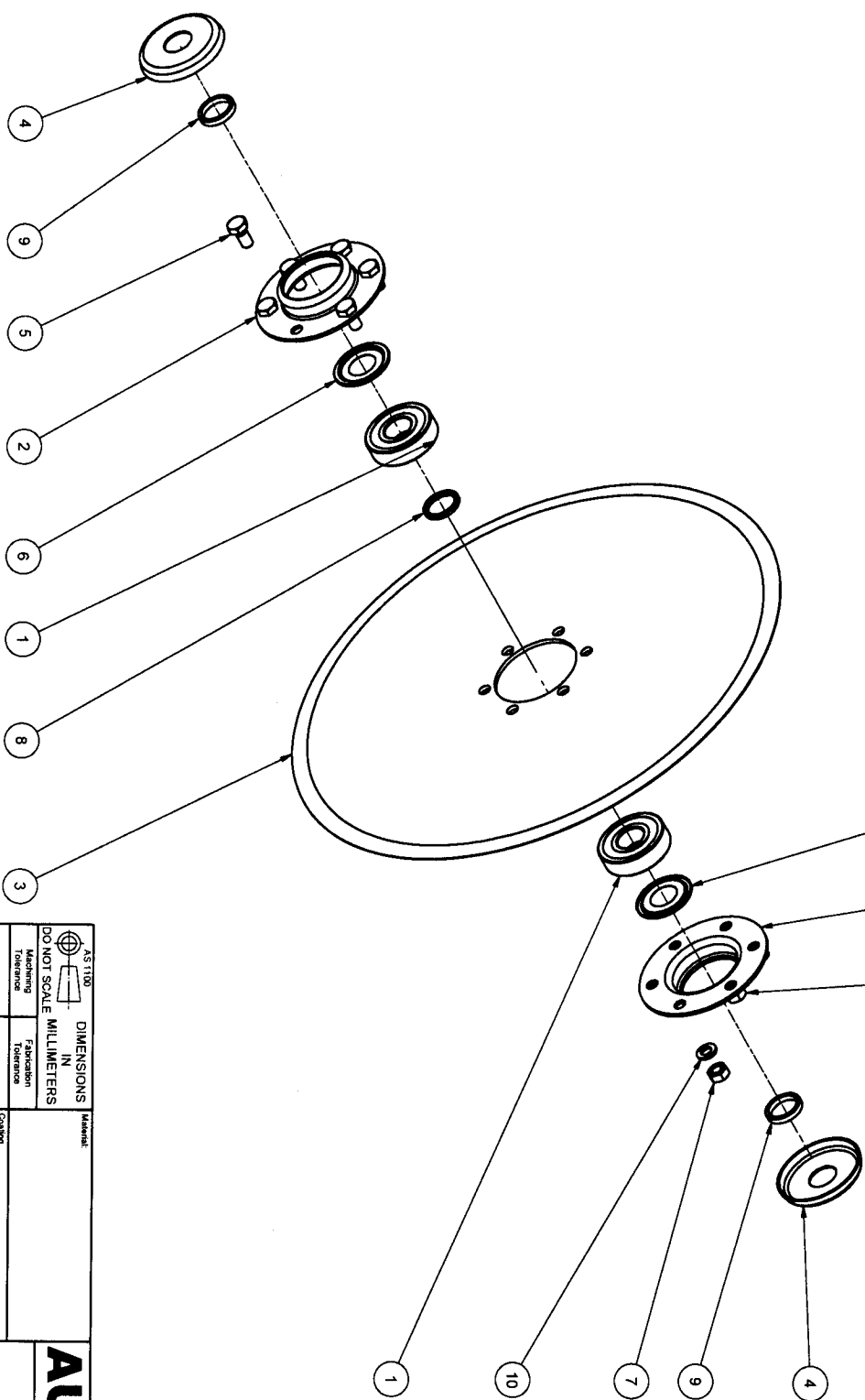


AUSPLOW Pty Ltd COULTER ASSEMBLY BODY & ARMS ASSY		Rev No. 1 Sht No. 1 / 1	
PAINT BLACK Date: 21/09/2001 Name: RM		A3 CA-01-3198	
Checked: 17/01/2005 RM		Rev No. 1 Sht No. 1 / 1	

ISSUED FOR MANUFACTURE

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
1	CA-03-3192 WAS UPDATED	22/06/2006	SR

Item	Qty	Drawing No	Description	Part No
1	2	CA-03-3007	BALL BEARING 6305-2SR	3007
2	2	CA-03-3005	BEARING HOUSING	3005
3	1	CA-03-3002	DISC 18" - FLAT	3002
4	2	CA-03-3006	DUST COVER	3006
5	6	GP-01-9128	HEX HEAD BOLT-M10x20 - C8.8 - ZP	9128
6	2	CA-03-3169	NILDS RING 63 05	3169
7	6	GP-02-9131	NUT - M10 - ZP	9131
8	1	CA-03-3113	SPACER - DISC - 4mm	3113
9	2	CA-03-3141	SPACER - DUST COVER - 6mm	3141
10	6	GP-03-9130	WASHER SPRING - M10	9130



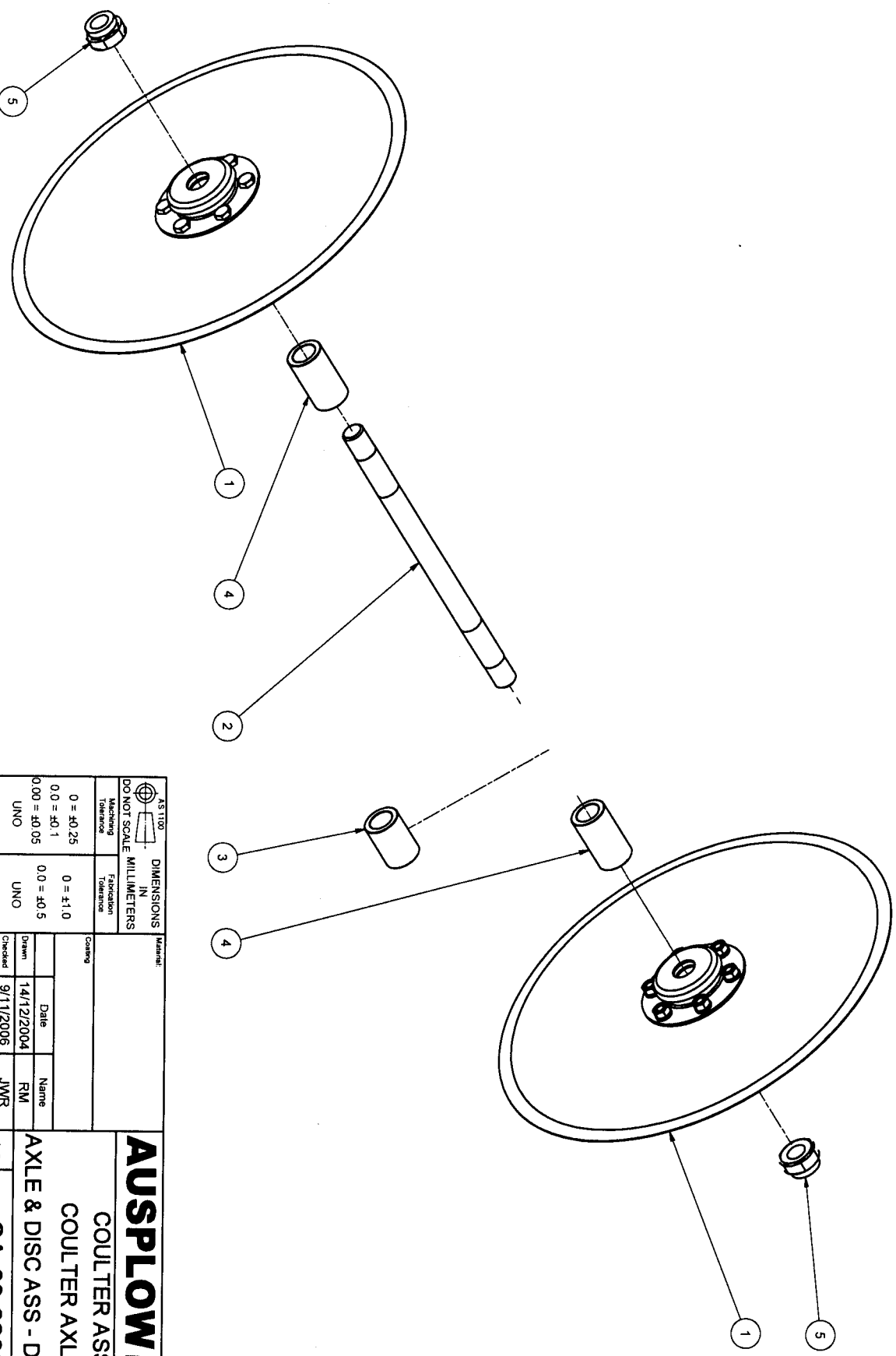
NOTES:
 1. REMOVE ALL BURRS & SHARP EDGES.
 2. ALL DIMS MARKED () ARE REFERENCE ONLY.

ISSUED FOR MANUFACTURE

AS 1100 DO NOT SCALE MILLIMETERS		DIMENSIONS IN MILLIMETERS		Material P-30 MODEL RELEASED MODEL'S RELEASED COULTERCA033192.smm	
Matching Tolerance 0 = ±0.25 0.0 = ±0.1 0.00 = ±0.05 UNO		Fabrication Tolerance 0 = ±1.0 0.0 = ±0.5 UNO		Coating Date 9/10/2001 Name RM Checked 9/11/2006 JWR	
Surface Finish 3.2 / Ra UNO		Scale NTS		Rev No 1 / 1 Sht No. 1 / 1	
A3 CA-03-3192		AUSPLOW Pty Ltd COULTER ASSEMBLY COULTER AXLE AND DISC DISC & BRG ASSY - 18" - FLAT			

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
1	CA-03-3203 WAS UPDATED	22/06/2006	SR

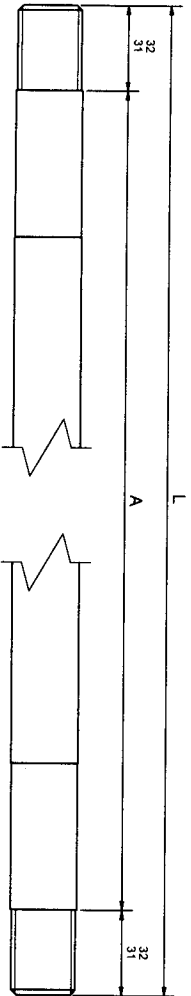
Item	Qty	Drawing No	Description	Part No
1	2	CA-03-3192	DISC & BRG ASSY - 18" - FLAT	3192
2	1	CA-03-3101	AXLE - 375mm	3101
3	1	CA-03-3111	SPACER - L54	3111
4	2	CA-03-3159	SPACER - L68	3159
5	2	GP-02-9030	NUT-M24 - ZP - NYLOCK	9030



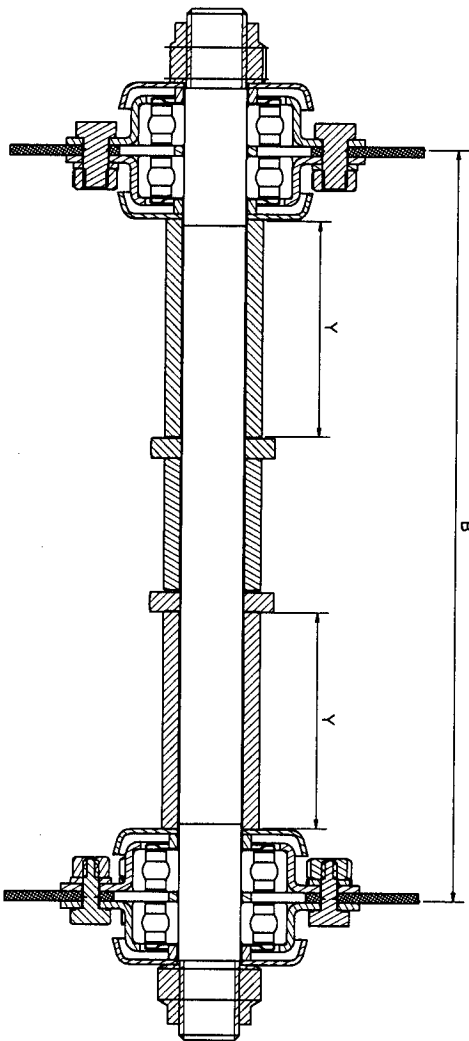
ISSUED FOR MANUFACTURE

AUSPLOW Pty Ltd COULTER ASSEMBLY AXLE & DISC ASS - DBL - 260 - FLAT		Rev No: 1 Sht No: 1 / 1	
Drawing No: 14/12/2004 Date: 9/11/2006 Name: JWR Checked: 9/11/2006 Eng App:		Scale: NTS Surface Finish: 3.2 / Ra V / UNO	
Material: Steel DIMENSIONS IN MILLIMETERS DO NOT SCALE Tolerances: Machining: 0 = ±0.25, 0.0 = ±0.1, 0.00 = ±0.05; Fabrication: 0 = ±1.0, 0.0 = ±0.5 Coating:		Mfg App:	

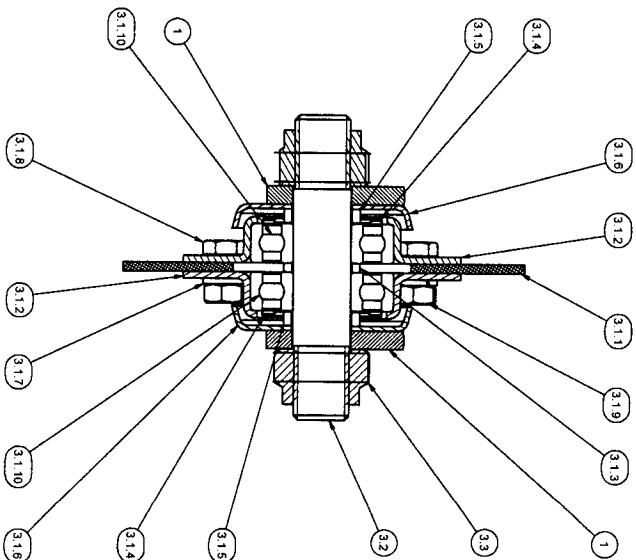
REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
1	CA-00-3210 WAS UPDATED	22/06/2006	SR



DOUBLE COULTER



SINGLE COULTER



AXLE		SPACER		LENGTH			
AXLE PART NO	DESCRIPTION	SPACING B	END SPACER				
3110	3110mm (6.5') DOUBLE	165	69	132	3111	3089	20.5
3088	165mm (6.5') DOUBLE	180	232	295	3111	3152	22.5
3116	204mm (8') DOUBLE	204	256	319	3111	3148	39.5
3146	216mm (8.5') DOUBLE	216	268	331	3111	3156	45.5
3170	220mm (9') DOUBLE	222	284	347	3111	3111	53.5
3155	260mm (10') DOUBLE	260	312	375	3111	3159	67.5
3101	280mm (11') DOUBLE	280	332	395	3111	3108	77.5
3107	300mm (12') DOUBLE	300	352	415	3111	3160	87.5
3145	300mm (12') DOUBLE	300	352	415	3111	3160	87.5
3171	318mm (12.5') DOUBLE	318	370	433	3111	3158	96.5

ISSUED FOR MANUFACTURE

Item	Qty	Drawing No	Description	Part No
1	1	CA-01-3198	COULTER BODY & ARMS	3198
2	1	CA-02-3188	MOUNTING KIT - 180mm CLAMP PLATE	3188
3	1	CA-03-3200	AXLE & DISC ASSY - SINGLE - PLAT	3200
31	1	CA-03-3192	DISC & BRG ASSY - 18" - PLAT	3192
311	1	CA-03-3002	DISC 18" - PLAT	3002
312	2	CA-03-3005	BEARING HOUSING	3005
313	1	CA-03-3113	SPACER - DISC - 4mm	3113
314	2	CA-03-3169	NILLOS RING 63/05	3169
315	2	CA-03-3141	SPACER - DUST COVER - 6mm	3141
316	2	GP-03-9130	DUST COVER	9130
317	6	GP-03-9130	WASHER SPRING - M10	9130
318	6	GP-01-9128	HEX HEAD BOLT M10x20 - C8.8 - ZP	9128
319	6	GP-02-9131	NUT - M10 - ZP	9131
3110	2	CA-03-3007	BALL BEARING 6305-2SR	3007
32	1	GP-02-9030	AXLE - 132mm	9030
33	2	NUT-M24 - ZP - NYLOCK		

AUSPLOW Pty Ltd
COULTER ASSEMBLY
SUMMARY

CA-00-3210	Rev No: 1	Rev No: 1
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