

AUSPLOW

Australian designed and manufactured



AIR KIT SPARE PARTS MANUAL

VERSION 4.0

#00943

This page is intentionally left blank

Contents

Information	4
Spare Parts Return Policy	5
Procedure for Warranty Claims	6
1.0 Air Kits - Primary.....	7
1.1 Primary Air Kit – Generic Layout	8
1.2 Primary Air Kit Table	9
1.3 Primary Air Head Risers – Side by Side TBT	10
1.4 Primary Air Head Risers – D300-60T TBT	12
1.5 Primary Air Head Risers – Side by Side TBH	14
1.6 Primary Air Head Risers – Over/Under TBH.....	16
1.7 Primary Air Head Risers – D381 TBT	18
1.8 Air Delivery Tube Kit – Drawbar (08512)	20
2.0 Primary Air Kit Components	22
2.1 Primary Heads	22
2.2 Primary Head Lids.....	23
2.3 Primary Heads - Older Slip-on Type.....	24
2.4 Primary Standpipes	25
2.5 Air Delivery Tubes & Adaptors	26
2.6 Primary Stand Pipe Mounts.....	27
2.7 Air Delivery Pipe Mounts	31
2.8 Rear Tow Hitch - Air Delivery Pipe Mounts.....	34
2.9 Metering Tube Block Off Caps	35
2.10 Drawbar Air Pipe Skid	36
2.11 Travis Air Hose Couplings	37
2.12 Travis Coupling Conversion	38
2.13 6” Primary Standpipe Mount Crossmember.....	39
3.0 Air Kits (Pac’s) - Secondary	40

3.1	Secondary Air Kit - Generic Layout	40
3.2	Secondary Heads & Standpipes.....	41
3.3	Secondary Heads (Not Stainless)	43
3.4	Secondary Stand Pipe Mounts	44
3.5	Secondary 63mm Hose Supports.....	47
4.0	Hoses & Clamps.....	49
5.0	Hose Adaptors	53
5.1	Rubber Hose Adaptor - Version 2 Tine.....	53
5.2	PVC Hose Adaptor - Version 2 Tine - NLA.....	54
6.0	Misc.....	55
7.0	Sectional Control Granular.....	56
7.1	Sectional Control Outlets – 5”.....	56
7.2	Sectional Control Outlets – 6”.....	59
7.3	Sectional Control Sliding Valve Assy.....	62
7.4	Sectional Control 5” & 6” Standpipe Clamps	63
7.5	Sectional Control Battery Box/Charger	64

Information

This spare parts manual covers the Ausplow Primary and Secondary Air Kits Spare Parts.

Throughout this manual some generic acronyms will be used:

ORB: Obsolete Replaced By,

NLA: No Longer Available,

BSN: By Serial Number,

N/A: Not Available or Not Applicable,

BSO: By Special Order (extended lead times may apply),

NS: Not Shown,

NSS: Not Supplied Separately,

SS: Stainless Steel,

OAH: Over All Height, OAL: Over All Length.

Due to the age of some machines and Ausplow's policy of continuous improvement, a number of changes may have been made from the original build specification of a machine.

It is advised that ALL parts be double checked where possible with the more detailed information provided within different areas of this manual.

Identifying features and dimensions are provided to assist with identification of components. Parts that are correctly supplied but don't fit due to the failure of an individual to use the identification methods provided may be subjected to a restocking fee.

Components that have been manufactured to a BSO requirement may not be eligible for return. Ausplow reserves the right to change specification/s of components without notice.

Spare Parts Return Policy

Ausplow parts may only be returned by Ausplow Dealers under the following conditions:

- Provide a **copy of the Ausplow Sales Order/Tax invoice** which the goods were purchased on with the returned goods.
 - That way we know who they were from, when they were ordered and what Branch is to receive the credit.
- **List the part numbers and quantities** of the returned items.
- Provide a brief description of **why the goods are being returned**,
 - Ie: incorrectly supplied, incorrectly ordered etc
 - This helps us identify if the restocking fee is applicable.

6 Davison Road, Cockburn Central WA 6164
P O Box 5010, South Lake WA 6964
Ph: (61 8) 9417 8877 Fax: (61 8) 9417 8878
ausplow@ausplow.com.au
www.ausplow.com.au

AUSPLOW FARMING SYSTEMS

AUSEEDER DBS - MULTISTREAM - EASITILL

TAX INVOICE

Ausplow Farming Systems Pty Ltd
as Trustee for
Ausplow Farming Systems Trust
ABN 57 168 859 933
Trading As:
Ausplow Farming Systems

Bill To

Deliver To

Number	
Date	
PO Number	
Cust Code	
Due Date	
Page	1

Product Code	Product Description	Qty	Price	Discount	Amount Excl GST
01132	Shank - Auseeder - Hyd Recoil Painted	2.00		20.00	
01287	Blade Assembly DBA29-130 9" Blade	40.00		20.00	
01288	Blade Assembly - DBA27-130 7" Blade	50.00		20.00	
Western Australia RETURNED X 20 INCORRECTLY ORDERED					
EFT DETAILS: BSB: 086-136 A/C#: 795 293 766			Sub-Total (Ex GST)		
Retention of Title: Title to the goods remains with Ausplow Farming Systems until payment. The goods must be kept separate from other goods received & marked as owned by Ausplow Farming Systems. Any moneys received for the sale of the goods must be held for the benefit of Ausplow Farming Systems & paid to Ausplow Farming Systems until the debt is paid in full. If the debtor fails to pay the debt Ausplow Farming Systems can enter the premises where the goods are located & seize those goods and sell them to recover the amount of debt still owing.			GST		
			Total (Inc GST)		

- The return freight is at the **Dealer's expense**.
- The returned items must be in **resalable condition**.
 - Ie: in a clean, unused and undamaged condition
- A standard **20% restocking fee** on the Dealer Net Price applies.
- International orders and special orders are non-refundable.

1.0 Air Kits - Primary

This manual details parts for the Primary Air Kits and Secondary Air Pac's.

The **Primary Air Kits** are 5" or 6", Double or Single shoot.

The Secondary air kits are called **Air Pac's** and consist of 63mm and 32mm rubber air hose, secondary risers, heads and supports.

When fitting hoses, it is important to avoid tight turns.

Refer to the Ausplow DBS Auseeder Assembly Manual for pictures of a correctly configured hose kit.

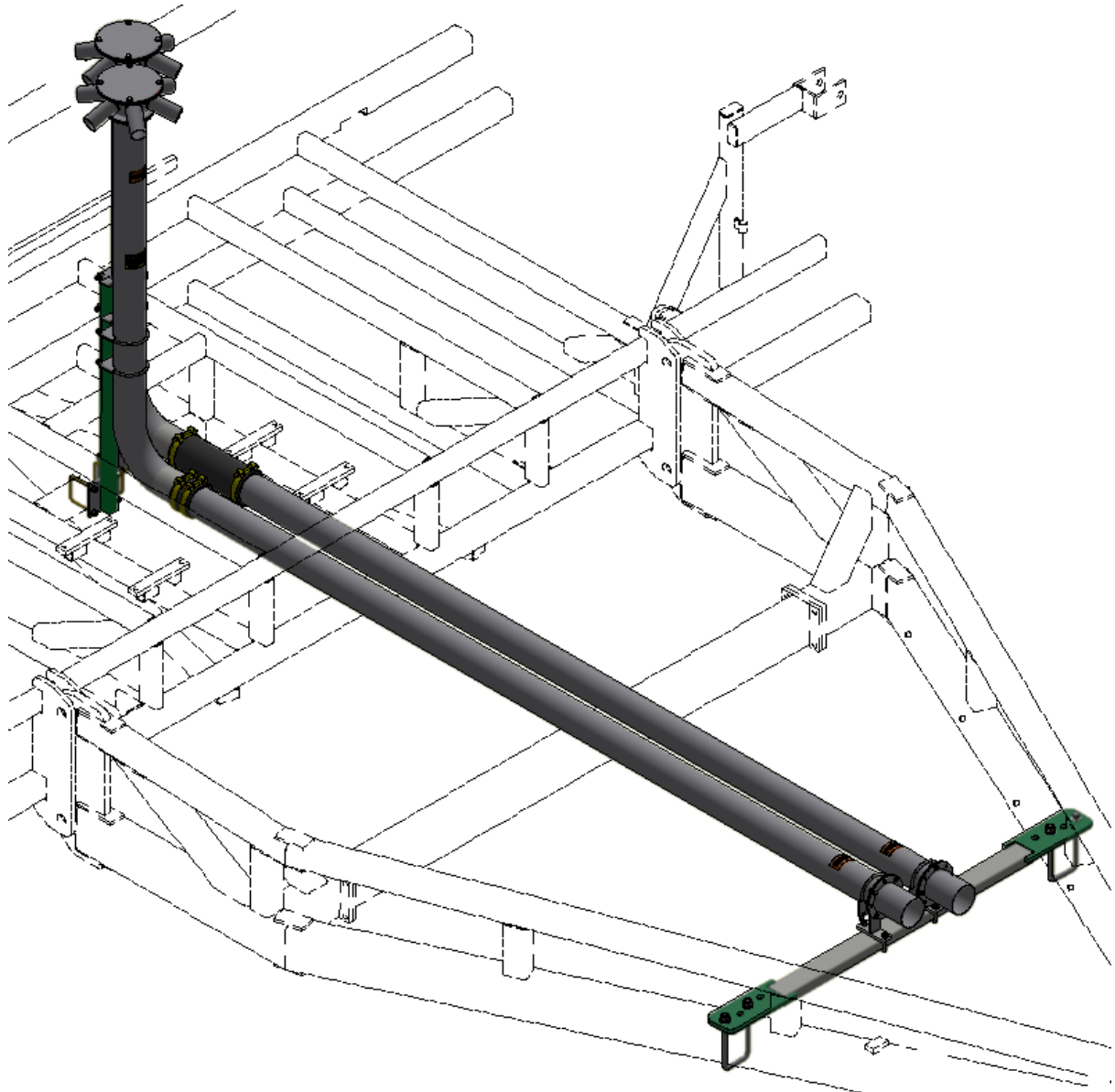
Travis couplings were introduced in 2016 to the primary air systems.

In 2020 all standpipes and delivery tubes supplied in stainless steel as single flange or no flange only.

In 2022 Primary Head lids with a cushion gasket changed to stainless steel.

During 2023 Granular Sectional Control was introduced on the Primary Standpipes.

1.1 Primary Air Kit – Generic Layout



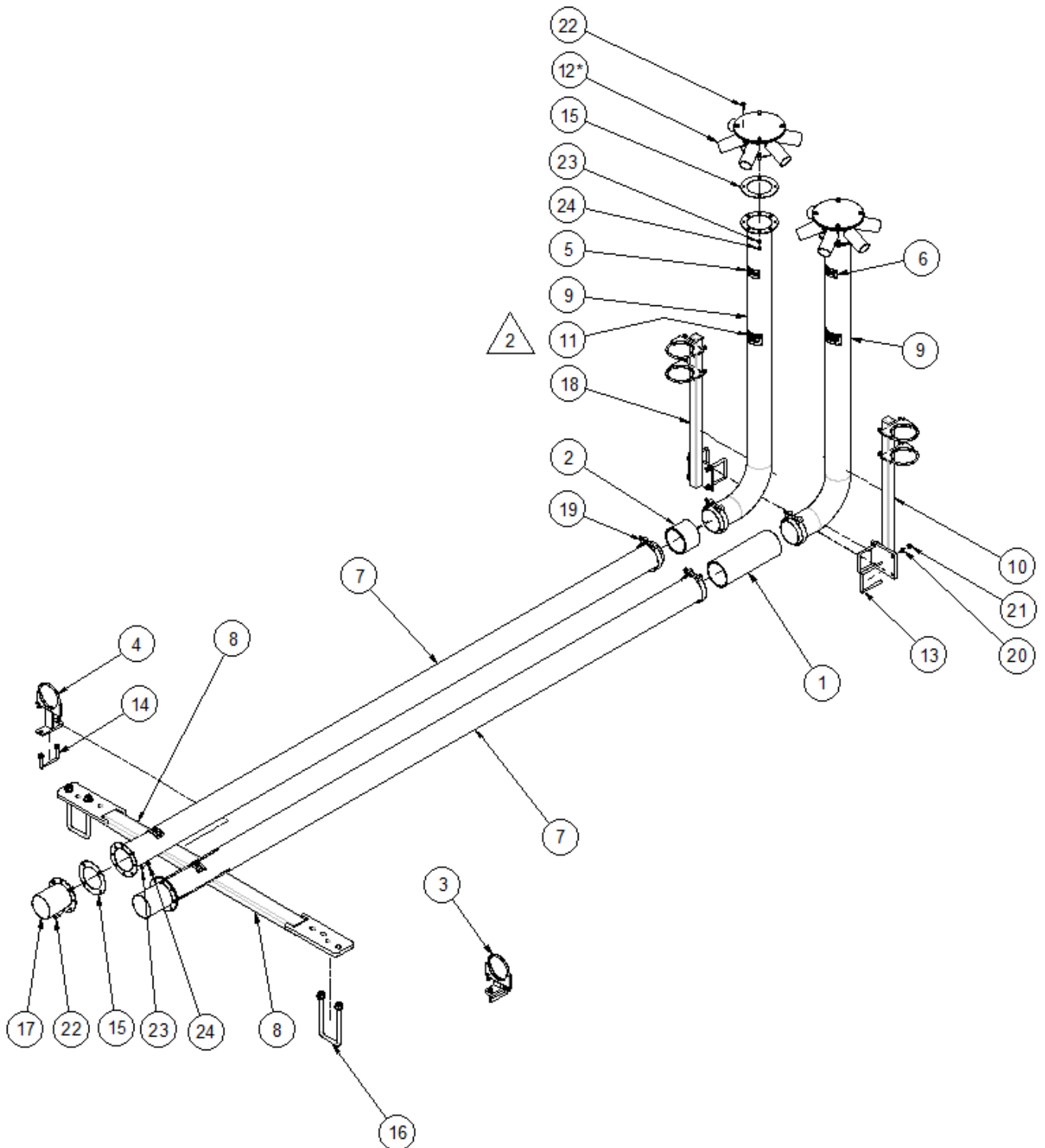
5" or 6" Rubber Air Hose

1.2 Primary Air Kit Table

Primary Air Kits for DBS Bars							
5" AIR KITS							
Multistream	PRIMARY HEAD RISER		SINGLE SHOOT		DOUBLE SHOOT		No of Runs
	Tow Between	Tow Behind	Tow Between	Tow Behind	Tow Between	Tow Behind	
DBS Bar							
D260-24	28881	28453	16310	16298	16305	16292	4
D260-28	28881	28453	16310	16298	16305	16292	4
D260-32	28881	28453	16310	16298	16305	16292	4
D260-36	28881	28453	16310	16298	16305	16292	4
D260-42	28881	28453	16310	16298	16305	16292	4
D260-48E	28881	28453	16310	16298	16305	16292	4
D260-48N	28881	28453	16311	16299	16306	16295	6
D260-54	28881	28453	16311	16299	16306	16295	6
D260-59	28881	12360	16311	16300	16306	16296	6
D260-64	28881	28453	16311	16299	16306	16295	6
D260-70	28881	28453	16311	16299	16306	16295	6
D300-32	28881	12360	16310	16349	16305	16294	4
D300-36	28881	12360	16310	16349	16305	16294	4
D300-40	28881	12360	16310	16349	16305	16294	4
D300-44	28881	12360	16310	16349	16305	16294	4
D300-46	28881	12360	16311	16300	16306	16296	6
D300-48	28881	12360	16311	16300	16306	16296	6
D300-49	28881	12360	16311	16300	16306	16296	6
D300-50	28881	12360	16311	16300	16306	16296	6
D300-51	28881	12360	16311	16300	16306	16296	6
D300-55	28881	12360	16311	16300	16306	16296	6
D300-60T	28881	12360	16311	16300	16306	16296	6
D300-61	28881	12360	16311	16300	16306	16296	6
D381-28	14418	12360	16362	16349	16364	16294	4
D381-32	14418	12360	16362	16349	16364	16294	4
D381-36	14418	12360	16362	16349	16364	16294	4
D381-40	14418	12360	16363	16300	16365	16296	6
D381-44	14418	12360	16363	16300	16365	16296	6
D381-48	14418	12360	16363	16300	16365	16296	6

6" AIR KITS							
Multistream			SINGLE SHOOT		DOUBLE SHOOT		No of Runs
	Tow Between	Tow Behind	Tow Between	Tow Behind	Tow Between	Tow Behind	
DBS Bar							
D260-48N	28886	28662	03115	16550	16467	16548	6
D260-48E	28886		03115		16467		6
D260-54	28886	28662	03115	16550	16467	16548	6
D260-59	28791	28662	16319	16550	16315	16548	6
D260-64	28886		03115		16467		6
D260-70	28886	28662	16320	16551	16316	16302	8
D300-61	28791	26419	16319	16359	16315	16301	6
D300-61	28791		16345		06072		8
D300-46	28791		16319		16315		6
D300-40	28791	26419	16319	16359	16315	16301	6
D300-60T	28791	26419	16319	16359	16315	16301	6

1.3 Primary Air Head Risers – Side by Side TBT

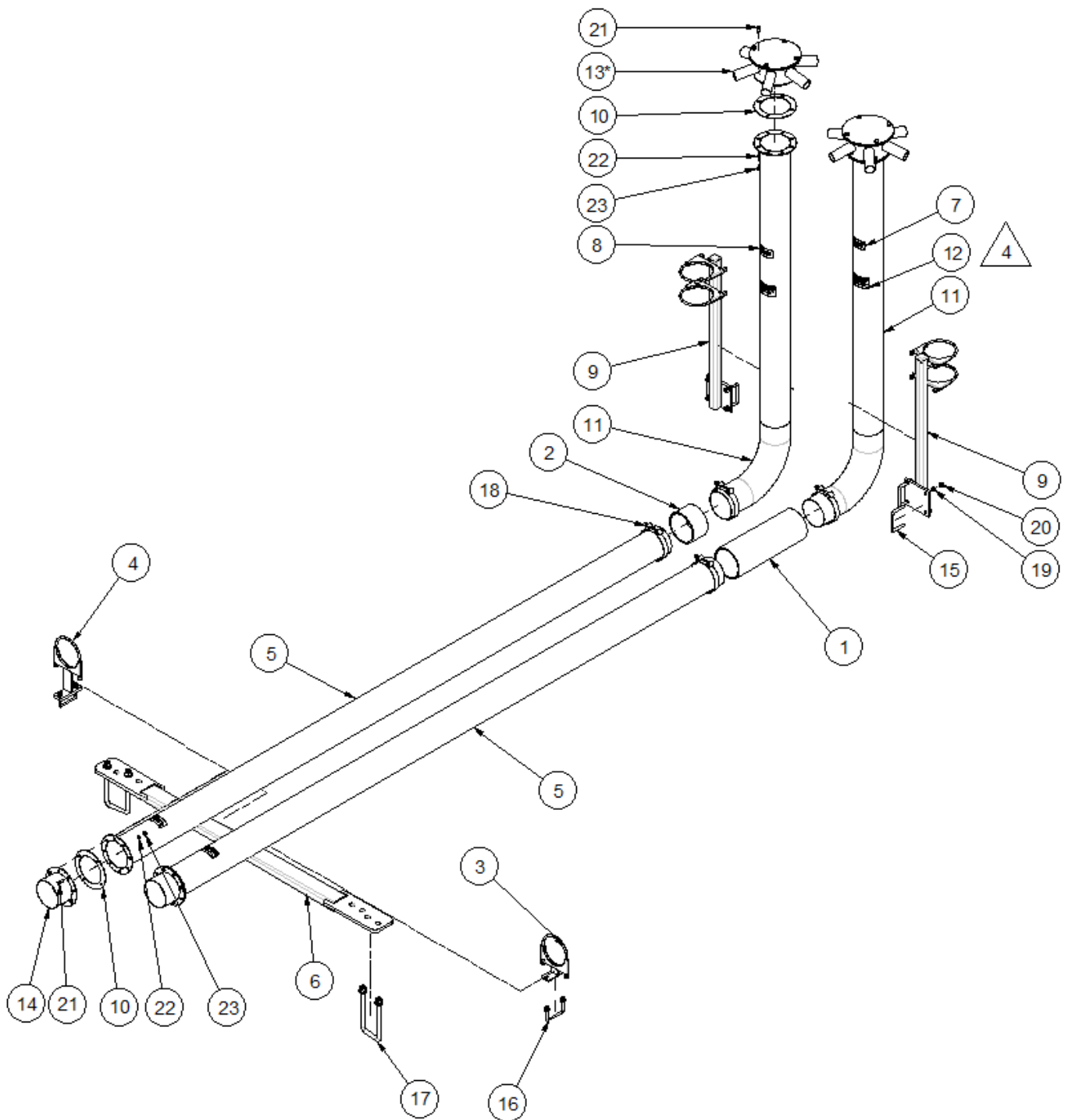


Primary Air Head Risers – Side by Side - TBT (28881 & 28886)

Primary Air Head Risers – Side by Side - TBT (28881 & 28886)

Item #	Qty	Part No	Description
1	1	33681	DELIVERY HOSE RUBBER 5" 381mm LG
	1	33706	DELIVERY HOSE RUBBER 6" 274mm LG
2	1	33636	DELIVERY HOSE RUBBER 5" 100mm LG
	1	33679	DELIVERY HOSE RUBBER 6" 100mm LG
3	1	30933	LH FRONT MOUNT 5"
	1	30935	LH FRONT MOUNT 6"
4	1	30934	RH FRONT MOUNT 5"
	1	30937	RH FRONT MOUNT 6"
5	2	28074	DECAL SEED
6	2	28121	DECAL FERT
7	2	28885	5" UPPER PRIMARY RISER 3753mm LG SS
	2	28890	6" UPPER PRIMARY RISER 3825mm LG SS
8	1	28922	AIR KIT DRAWBAR BRACKET
9	2	11563	STANDPIPE SINGLE FLANGE 5" SS
	2	12879	STANDPIPE SINGLE FLANGE 6" SS
10	1	12786	5" STAND PIPE MOUNT 180 DEG
	1	12759	6" STAND PIPE MOUNT OFFSET
11	2	13155	DECAL CAUTION PRIMARY HEAD CAP
12	2	AR	See Section 2 for Primary Heads
13,20,21	4	05778	U BOLT SET M12 x 102 x 133
14	2	05436	U BOLT SET M12 x 101 x 80mm
15	4	05789	GASKET 5"
	4	12755	GASKET 6"
16	2	05858	U BOLT SET CABLE BRACKET M20 x 102 x 240mm
17	2	07616	RISER STUB 5" 154mm LG SS
	2	15124	RISER STUB 6" 100mm LG SS
18	1	08345	5" STAND PIPE MOUNT
	1	12759	6" STAND PIPE MOUNT OFFSET
19	4	09223	HOSE CLAMP HVY DUTY 140-150mm T BOLT SS
	4	09512	HOSE CLAMP HVY DUTY 162-174mm T BOLT SS
22	16	09122	BOLT M10 x 25mm LG SS (connecting standpipe to the head)
23	16	09098	WASHER SPRING M10 SS
24	16	09099	NUT M10 SS

1.4 Primary Air Head Risers – D300-60T TBT

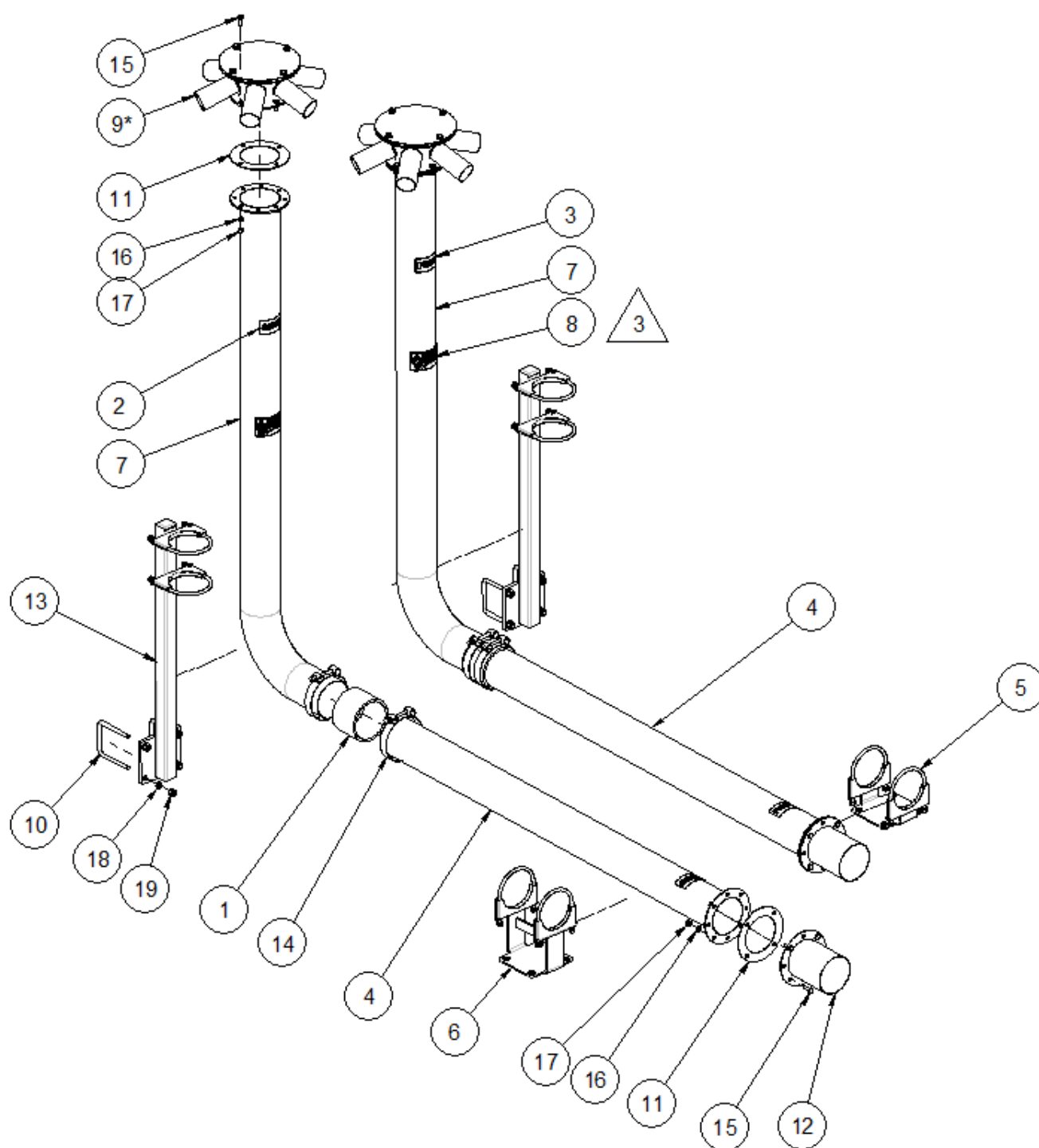


Primary Air Head Risers – D300-60T TBT (28796 & 28791)

Primary Air Head Risers – D300-60T TBT (28796 & 28791)

Item #	Qty	Part No	Description
1	1	33693	DELIVERY HOSE RUBBER 5" 438mmLG
	1	33720	DELIVERY HOSE RUBBER 6" 478mmLG
2	1	33636	DELIVERY HOSE RUBBER 5" 100mmLG
	1	33679	DELIVERY HOSE RUBBER 6" 100mmLG
3	1	30933	LH FRONT MOUNT 5"
	1	30935	LH FRONT MOUNT 6"
4	1	30934	RH FRONT MOUNT 5"
	1	30937	RH FRONT MOUNT 6"
5	2	28793	5" UPPER PRIMARY RISER 3601mm LG SS
	2	28890	6" UPPER PRIMARY RISER 3825mm LG SS
6	1	28922	AIR KIT DRAWBAR BRACKET
7	2	28121	DECAL FERT
8	2	28074	DECAL SEED
9	2	08345	5" STAND PIPE MOUNT
	2	26421	6" STAND PIPE MOUNT
10	4	05789	GASKET 5"
	4	12755	GASKET 6"
11	2	11563	STANDPIPE SINGLE FLANGE 5" SS
	2	12879	STANDPIPE SINGLE FLANGE 6" SS
12	2	13155	DECAL CAUTION PRIMARY HEAD CAP
13	2	AR	See Section 1.4 for Primary Heads
14	2	07616	RISER STUB 5" 154mm LG SS
	2	15124	RISER STUB 6" 100mm LG SS
15,19,20	4	05436	U BOLT SET M12 x 101 x 80mm
16	2	05436	U BOLT SET M12 x 101 x 80mm
17	2	05858	U BOLT SET CABLE BRACKET M20 x 102 x 240mm
18	4	09223	HOSE CLAMP HVY DUTY 140-150mm T BOLT SS
	4	09512	HOSE CLAMP HVY DUTY 162-174mm T BOLT SS
21	16	09122	BOLT M10 x 25mm LG SS
22	16	09098	WASHER SPRING M10 SS
23	16	09099	NUT M10 SS

1.5 Primary Air Head Risers – Side by Side TBH

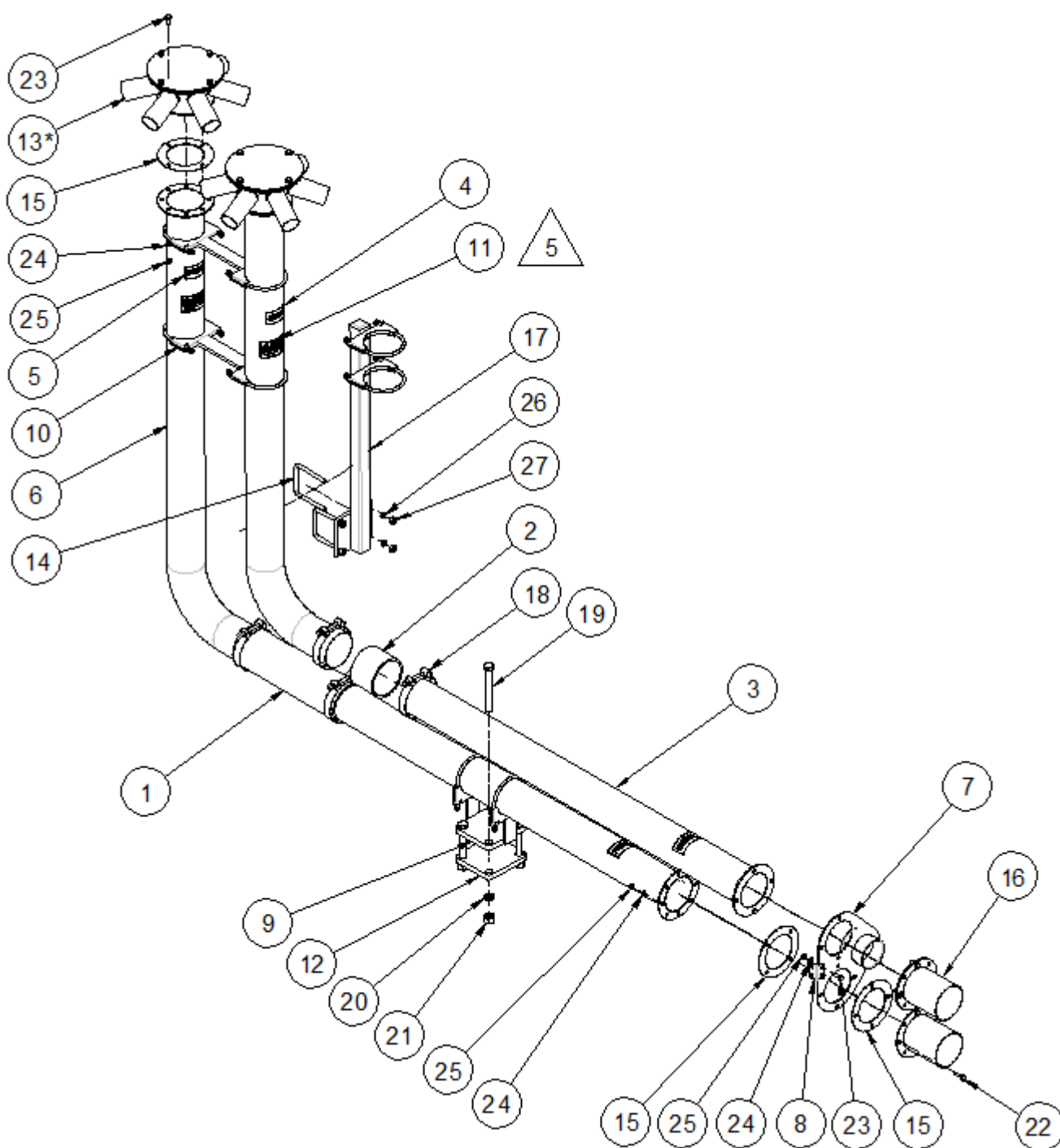


Primary Air Head Risers – Side by Side TBH (28453 & 28662)

Primary Air Head Risers – Side by Side TBH (28453 & 28662)

Item #	Qty	Part No	Description
1	1	33636	DELIVERY HOSE RUBBER 5" 100mmLG
	1	33679	DELIVERY HOSE RUBBER 6" 100mmLG
2	2	28074	DECAL SEED
3	2	28121	DECAL FERT
4	2	28440	PRIMARY RISER 5" 1576mm LG SS
	2	28649	PRIMARY RISER 6" 1559mm LG SS
5	1	28450	5" PIPE SUPPORT LH 117mm
	1	28656	6" PIPE SUPPORT LH 108mm
6	1	28452	5" PIPE SUPPORT RH 217mm
	1	28657	6" PIPE SUPPORT RH 208mm
7	2	11563	5" STANDPIPE SINGLE FLANGE SS
	2	12879	6" STANDPIPE SINGLE FLANGE SS
8	2	13155	DECAL CAUTION PRIMARY HEAD CAP
9	2	AR	See Section 2 for Primary Heads
10,18,19	4	05778	U BOLT SET M12 x 102 x 133mm
11	4	05789	GASKET 5"
	4	12755	GASKET 6"
12	2	07616	RISER STUB 5" 154mm LG SS
	2	15124	RISER STUB 6" 100mm LG SS
13	2	08345	5" STAND PIPE MOUNT
	2	26421	6" STAND PIPE MOUNT
14	4	09223	HOSE CLAMP HVY DUTY 140-150mm T BOLT SS
	4	09512	HOSE CLAMP HVY DUTY 162-174mm T BOLT SS
15	16	09122	BOLT M10 x 25mm LG SS
16	16	09098	WASHER SPRING M10 SS
17	16	09099	NUT M10 SS

1.6 Primary Air Head Risers – Over/Under TBH

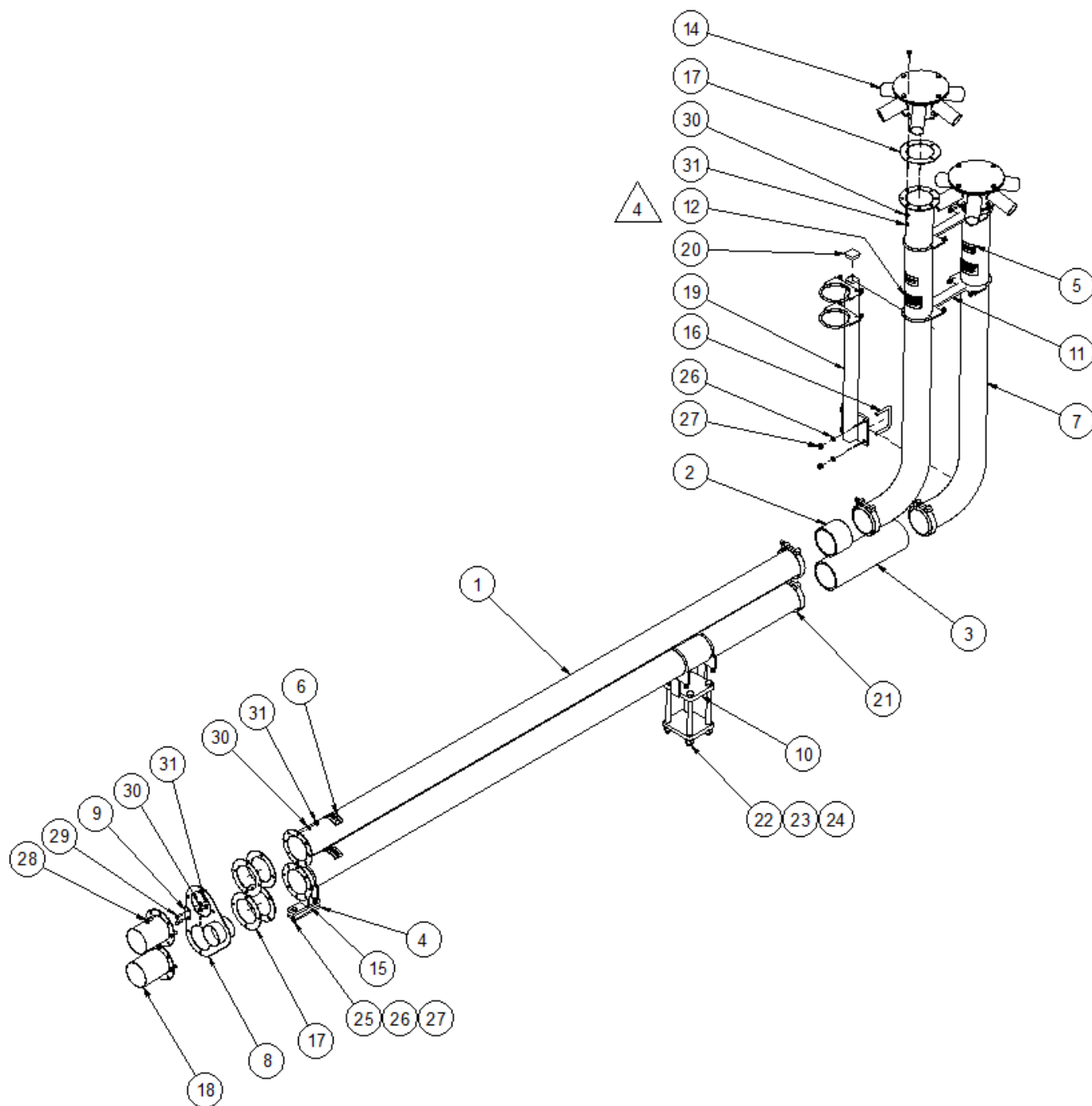


Primary Air Head Risers – TBH (12360 & 26419)

Primary Air Head Risers – TBH (12360 & 26419)

Item #	Qty	Part No	Description
1	1	33721	DELIVERY HOSE RUBBER 5" 469mmLG
	1	33722	DELIVERY HOSE RUBBER 6" 509mmLG
2	1	33636	DELIVERY HOSE RUBBER 5" 100mmLG
	1	33679	DELIVERY HOSE RUBBER 6" 100mmLG
3	2	28440	PRIMARY RISER 5" 1576mm LG SS
	2	28649	PRIMARY RISER 6" 1559mm LG SS
4	2	28074	DECAL "SEED"
5	2	28121	DECAL "FERT"
6	2	11563	STANDPIPE 5" SINGLE FLANGE SS
	2	12879	STANDPIPE 6" SINGLE FLANGE SS
7	1	11610	RISER MOUNTING PLATE 5"
	1	26429	RISER MOUNTING PLATE 6"
8	1	11613	FILTER MOUNT BRACKET
9	1	11614	DRAWBAR RISER MOUNT 5"
	1	26417	DRAWBAR RISER MOUNT 6"
10	AR	12584	PRIMARY RISER CLAMP 5"
		26423	PRIMARY RISER CLAMP 6"
11	2	13155	DECAL CAUTION PRIMARY HEAD CAP
12	1	13861	MOUNTING PLATE
13	2	AR	See Section 2 for Primary Heads
14,26,27	2	05778	U BOLT SET M12 x 102 x 133mm
15	6	05789	GASKET FLANGE 5" - 4 HOLE
	6	12755	GASKET FLANGE 6" - 4 HOLE
16	2	07616	RISER STUB 5" HOSE 154mm LG SS
	2	15124	RISER STUB 6" HOSE 100mm LG SS
17	1	08345	STANDPIPE PRIMARY MOUNT 5"
	1	26421	STANDPIPE PRIMARY MOUNT 6"
18	4	09223	HOSE CLAMP HVY DUTY 140-150mm T BOLT SS
	4	09512	HOSE CLAMP HVY DUTY 162-174mm T BOLT SS
19	4	09312	BOLT M20 x 170mm
20	4	09042	WASHER SPRING M20
21	4	09041	NUT M20
22	8	09100	BOLT M10 x 30mm SS
23	10	09122	BOLT M10 x 25mm SS
24	18	09098	WASHER SPRING M10 SS
25	18	09099	NUT M10 SS

1.7 Primary Air Head Risers – D381 TBT

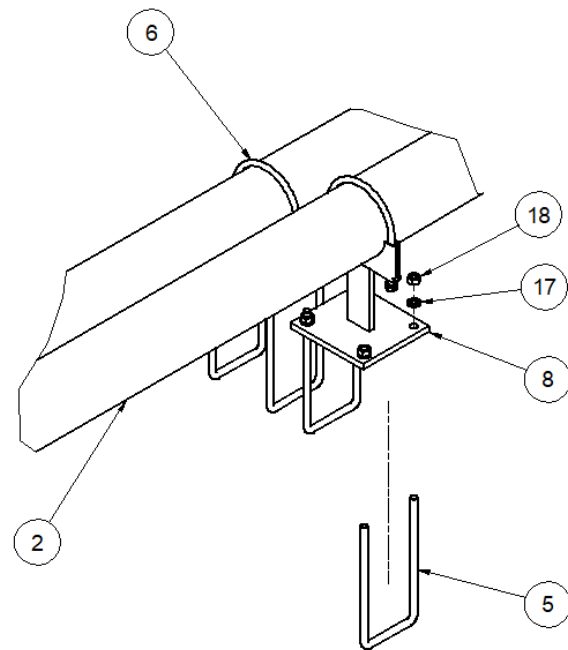
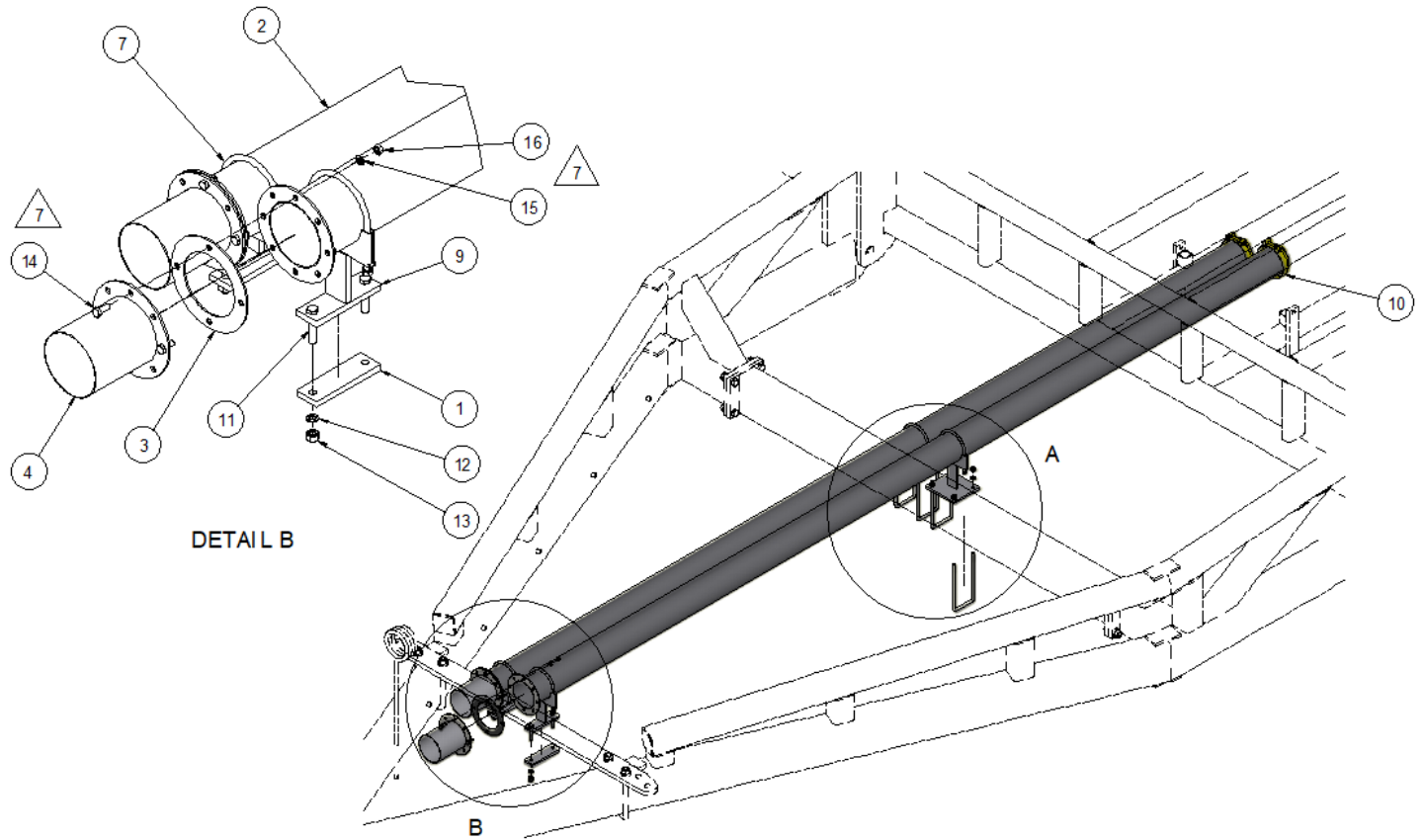


Primary Air Head Risers – D381 TBT (14418)

Primary Air Head Risers – D381 TBT (14418)

Item #	Qty	Part No	Description
1	2	33869	UPPER PRIMARY RISER 5" 3227mm LG
2	1	33636	DELIVERY HOSE RUBBER 5" 100mm LG
3	1	33721	DELIVERY HOSE RUBBER 5" 469mm LG
4	1	26927	MOUNT PLATE
5	2	28074	DECAL SEED
6	2	28121	DECAL FERT
7	2	11563	STAND PIPE 5" SINGLE FLANGE SS
8	1	11610	DOUBLE FLANGE PLATE
9	1	11613	FILTER MOUNT BRACKET
10	1	11614	REAR MOUNT AIRSEEDER
11	2	12584	PRIMARY RISER CLAMP5"
12	2	13155	DECAL CAUTION PRIMARY HEAD CAP
13	1	13861	MOUNTING PLATE
14	2	14233	PRIMARY HEAD 5" 6 PORT 2.5"
15	1	14419	AIR PIPE FRONT MOUNT SINGLE 5"
16, 26, 27	2	05436	U BOLT SET M12 x 101 x 80mm
17	6	05789	GASKET FLANGE 5" - 4 HOLE
18	2	07616	RISER STUB 5" HOSE 154 LG SS
19 & 20	1	08345	STAND PIPE MOUNT 5"
20	1	09206	END CAP ENCLOSURE 50x50mm
22	4	09223	HOSE CLAMP HVY DUTY 140-150mm
22	4	33877	BOLT M20 x 280mm LG
23	4	09042	WASHER SPRING M20
24	4	09041	NUT M20
25	2	09349	BOLT M12 x 65mm
26	6	09010	WASHER SPRING M12
27	6	09054	NUT M12
28	8	09100	BOLT M10 x 30mm SS
29	10	09122	BOLT M10 x 25mm SS
30	18	09098	WASHER SPRING M10 SS
31	18	09099	NUT M10 SS

1.8 Air Delivery Tube Kit – Drawbar (08512)



DETAIL A

Item #	Qty	Part No	Description
1	2	26927	MOUNT PLATE
2	2	28254	DRAWBAR CROSSOVER TUBE 5" x 4480mm LG SS (one Flange)
	2	28276	DRAWBAR CROSSOVER TUBE 6" x 4500mm LG SS (one Flange)
3	2	05789	GASKET FLANGE 5" - 4 HOLE
	2	12755	GASKET FLANGE 6" - 4 HOLE
4	2	07616	RISER STUB 5" 154mm LG SS
	2	15124	RISER STUB 6" 100mm LG SS
	2	12878	RISER STUB 6" 154mm LG SS
5, 12, 13	4	07611	U BOLT SET M12 x 103 x 235mm SS
6	1	08509	RH REAR MOUNT 5"
	1	12082	RH REAR MOUNT 6"
7	1	08510	RH FRONT MOUNT 5"
	1	12084	RH FRONT MOUNT 6"
8	1	08513	LH REAR MOUNT 5"
	1	12080	LH REAR MOUNT 6"
9	1	08514	LH FRONT MOUNT 5"
	1	12083	LH FRONT MOUNT 6"
10	2	09223	HOSE CLAMP 140-150mm
11	4	09349	BOLT M12 x 65mm
12	4	09010	WASHER SPRING M12
13	4	09054	NUT M12
14	8	09122	BOLT M10 x 25mm SS
15	8	09098	WASHER SPRING M10 SS
16	8	09099	NUT M10 SS
17	8	09117	WASHER SPRING M12 SS
18	8	09107	NUT M12 SS

2.0 Primary Air Kit Components

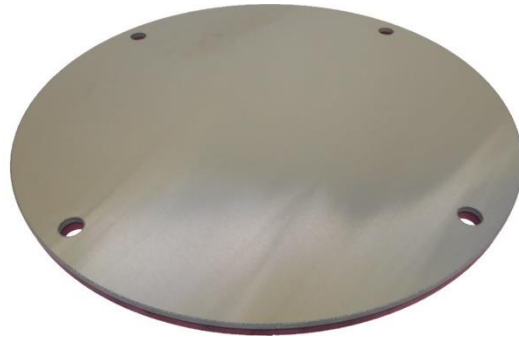
2.1 Primary Heads



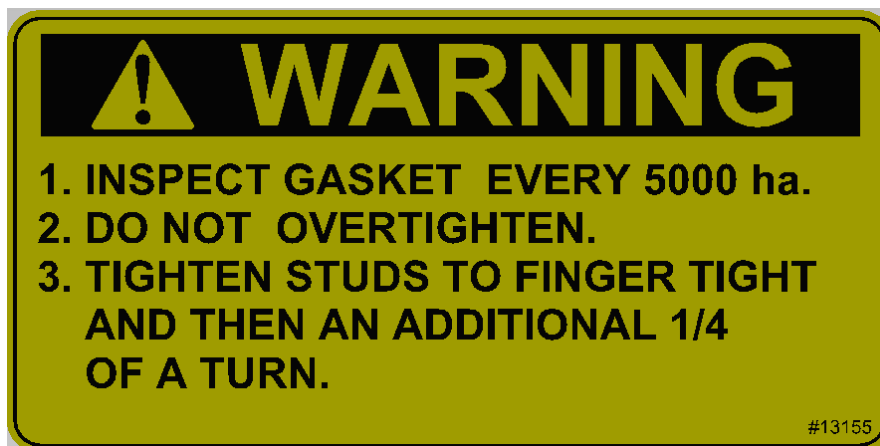
Item #	Part No	Description
All	14235	PRIMARY HEAD 5" 4 x 2.5" c/w Cushion Lid Assembly
	14234	PRIMARY HEAD 5" 5 x 2.5" c/w Cushion Lid Assembly
	14233	PRIMARY HEAD 5" 6 x 2.5" c/w Cushion Lid Assembly
	14493	PRIMARY HEAD 5" 8 x 2.5" c/w Cushion Lid Assembly
	14431	PRIMARY HEAD 5" 8 x 45mm c/w Cushion Lid Assembly (W Series)
	32223	PRIMARY HEAD 6" 4 x 2.5" c/w Cushion Lid Assembly
	15496	PRIMARY HEAD 6" 5 x 2.5" c/w Cushion Lid Assembly
	14231	PRIMARY HEAD 6" 6 x 2.5" c/w Cushion Lid Assembly
	14467	PRIMARY HEAD 6" 7 x 2.5" c/w Cushion Lid Assembly
	14232	PRIMARY HEAD 6" 8 x 2.5" c/w Cushion Lid Assembly
1	14241	PRIMARY HEAD 5" 4 x 2.5" BODY ONLY
	14240	PRIMARY HEAD 5" 5 x 2.5" BODY ONLY
	14239	PRIMARY HEAD 5" 6 x 2.5" BODY ONLY
	13129	PRIMARY HEAD 5" 8 x 2.5" BODY ONLY
	26235	PRIMARY HEAD 5" 9 x 2.5" BODY ONLY
	15495	PRIMARY HEAD 6" 5 x 2.5" BODY ONLY
	14237	PRIMARY HEAD 6" 6 x 2.5" BODY ONLY
	14465	PRIMARY HEAD 6" 7 x 2.5" BODY ONLY
	14238	PRIMARY HEAD 6" 8 x 2.5" BODY ONLY
	14236	PRIMARY HEAD 6" 4 x 3" BODY ONLY
2	12843	PRIMARY HEAD CUSHION LID ASSY 256mm - 4/5/6/8 Port SS
	14451	PRIMARY HEAD CUSHION LID ASSY 310mm - 7 Port SS
3	09097	WASHER FLAT M10 SS
4	09252	BOLT M10 x 20mm (For Lid) SS
NS	09430	BOLT M10 x 25mm (For connecting standpipe to the head)

2.2 Primary Head Lids

5" (12843) & 6" (14451)
Primary Head Lids now in
stainless steel and sold
with cushion gasket
attached



13155 CAUTION Decal now
placed on Primary Risers
instead of Primary Head Lid.



05787 Primary Head
Gasket 256mm
Recommend using 12843
instead to avoid sagging and
excessive wear

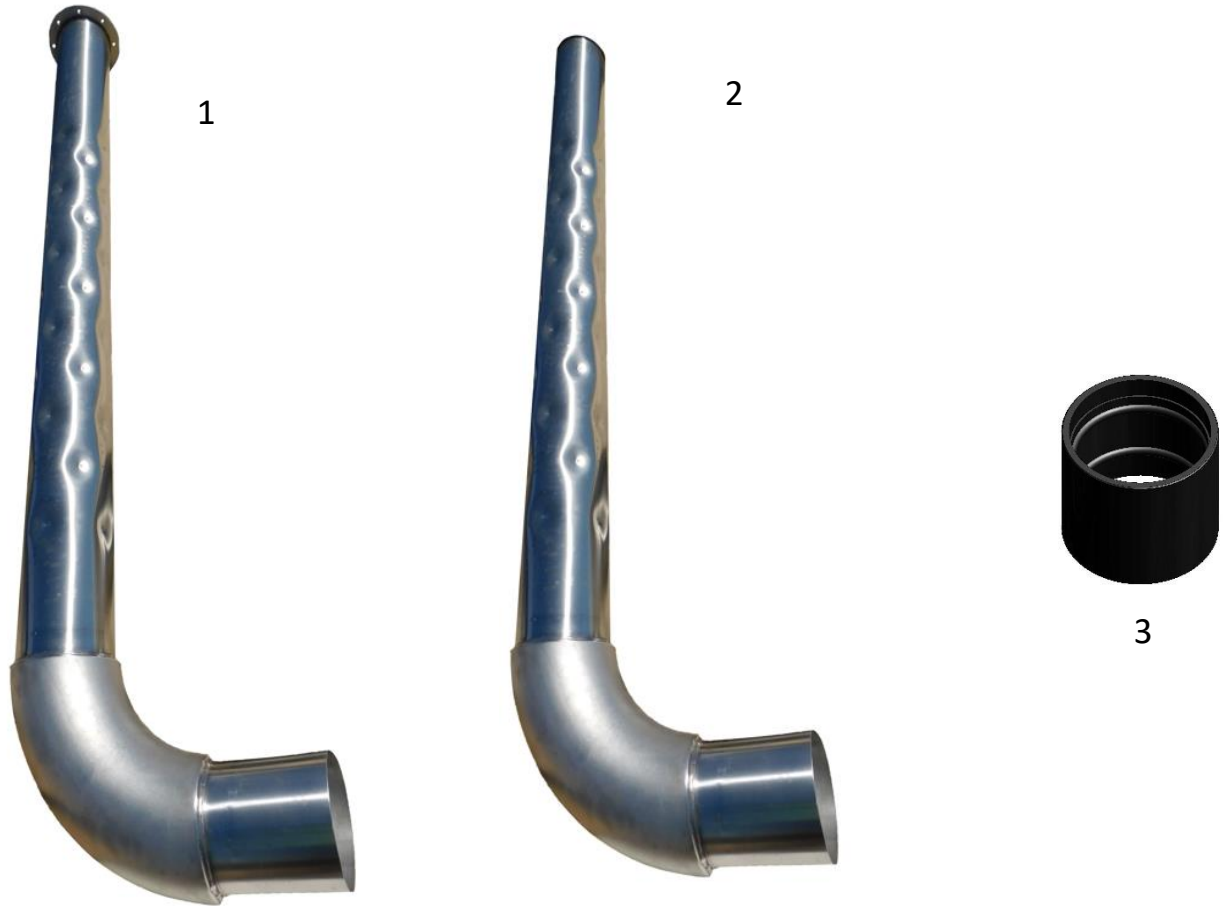


2.3 Primary Heads - Older Slip-on Type



Part No	Description
05351	PRIMARY HEAD 5" 4 PORT x 2.5" c/w CAP & GASKET
05446	PRIMARY HEAD 5" 5 PORT x 2.5" c/w CAP & GASKET
05346	PRIMARY HEAD 5" 6 PORT x 2.5" c/w CAP & GASKET
05348	PRIMARY HEAD 5" 8 PORT x 2.5" c/w CAP & GASKET
05354	PRIMARY HEAD 6" 6 PORT x 2.5" c/w CAP & GASKET
05399	PRIMARY HEAD LID 3 to 4 PORT
05401	PRIMARY HEAD LID 3 to 4 PORT GASKET
05400	PRIMARY HEAD LID 6 to 8 PORT
05402	PRIMARY HEAD LID 6 to 8 PORT GASKET 170mm
06849	PRIMARY HEAD CAP PLASTIC KNOB BOLT
05444	EXHAUST CLAMP SUIT 5" PIPE
05445	EXHAUST CLAMP SUIT 6" PIPE

2.4 Primary Standpipes



Item #	Part No	Description
1	11563	STANDPIPE PRIMARY 5" SINGLE FLANGE SS
	12879	STANDPIPE PRIMARY 6" SINGLE FLANGE SS
2	11704	STANDPIPE PRIMARY 5" NO FLANGE SS
3	11706 - NLA	REPAIR PART FOR EARLY STEEL 5" STANDPIPES
	NLA	STANDPIPE PRIMARY 5" & 6" DOUBLE FLANGE

Primary stand pipes are now supplied in stainless steel with either a single or no flange.

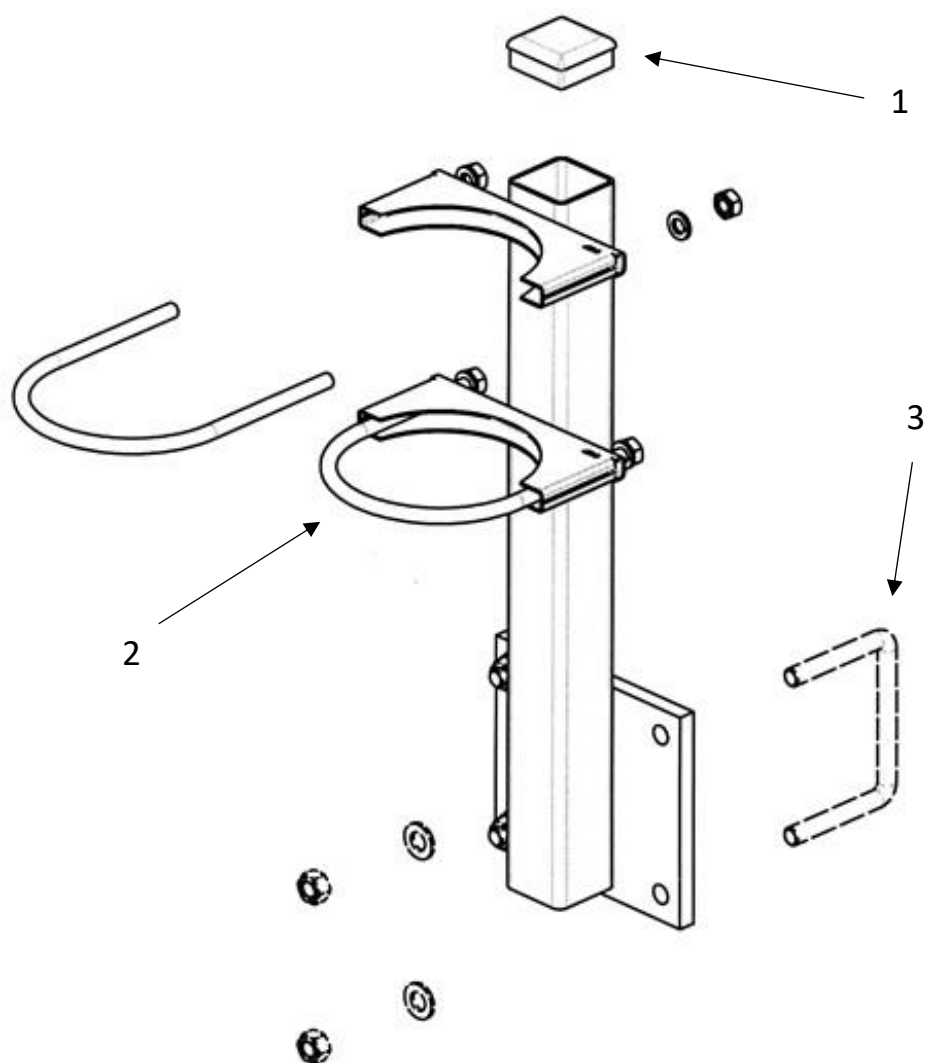
Double flange stand pipes are no longer available. To join stand pipes to air delivery tubes cut the flanges on air delivery tubes and add rubber hose with hose clamps. See Section 1 for details.

2.5 Air Delivery Tubes & Adaptors

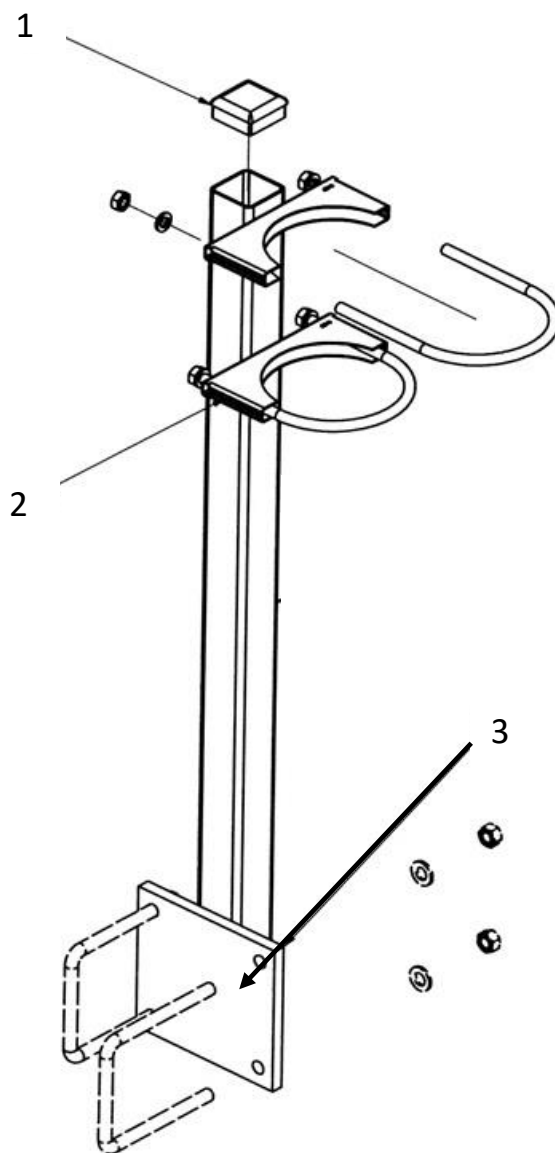


Item #	Part No	Description
1	11606	AIR DELIVERY TUBE 5" SINGLE FLANGE 1400mm LG SS
	11608	AIR DELIVERY TUBE 5" SINGLE FLANGE 1769mm LG SS
NS	11594	AIR DELIVERY TUBE 5" DOUBLE FLANGE 2250mm LG SS
	14422	AIR DELIVERY TUBE 5" DOUBLE FLANGE 3234mm LG SS
	14421	AIR DELIVERY TUBE 5" DOUBLE FLANGE 3603mm LG SS
NS	08511	AIR DELIVERY TUBE 5" x 4480mm LG NO FLANGES SS
	12757	AIR DELIVERY TUBE 6" x 4500mm LG NO FLANGES SS
2	07616	RISER STUB 5" HOSE 154LG SS
	12878	RISER STUB 6" HOSE 154LG SS
3	11610	RISER MOUNTING PLATE 5" (Some TBH bins only)
	26429	RISER MOUNTING PLATE 6"
4	05789	GASKET FLANGE 5" - 4 HOLE
	12755	GASKET FLANGE 6" - 4 HOLE
5	11564	PRIMARY WELD ON FLANGE 5" SS
	12718	PRIMARY WELD ON FLANGE 6" SS
NS	03135	BOLT M10 x 30mm (Use with Item 3)
NS	09131	NUT M10 (Use with Item 3)

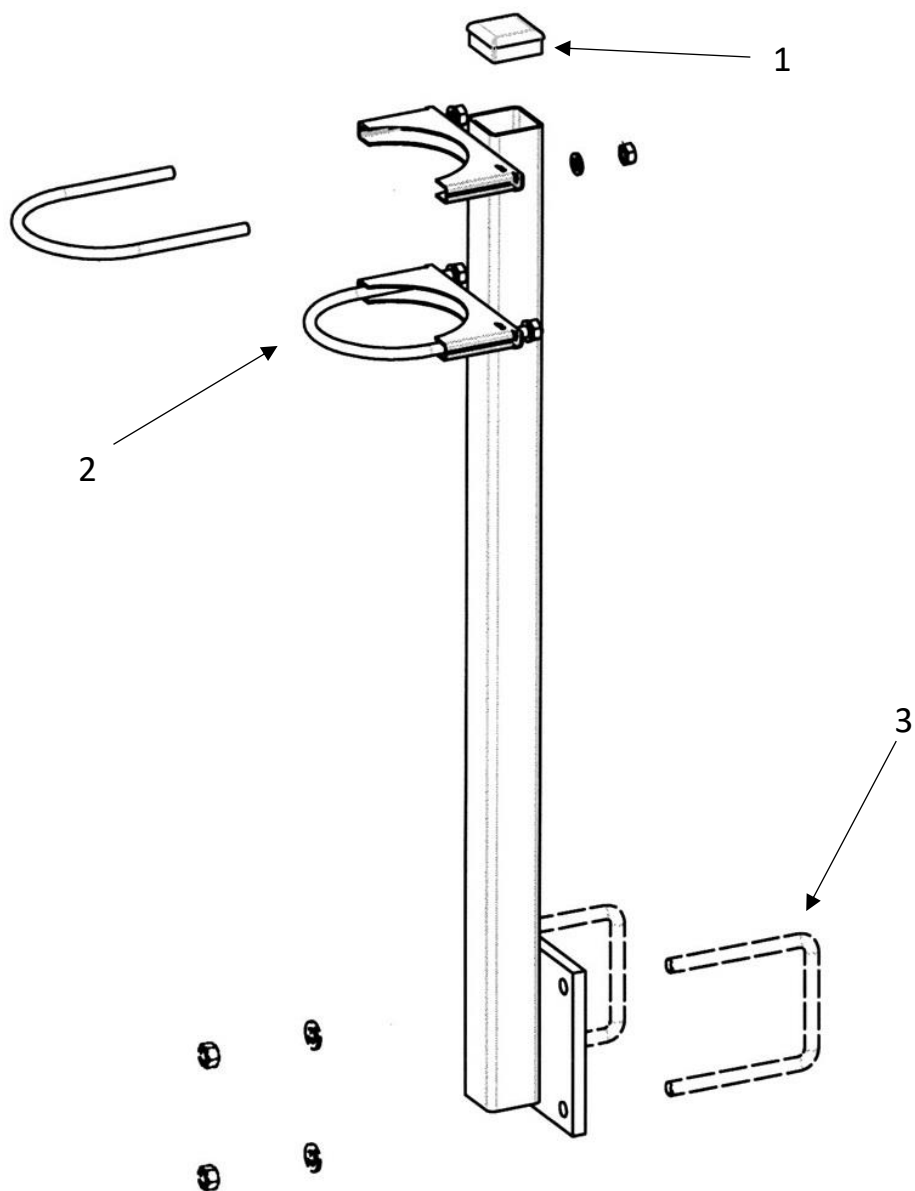
2.6 Primary Stand Pipe Mounts



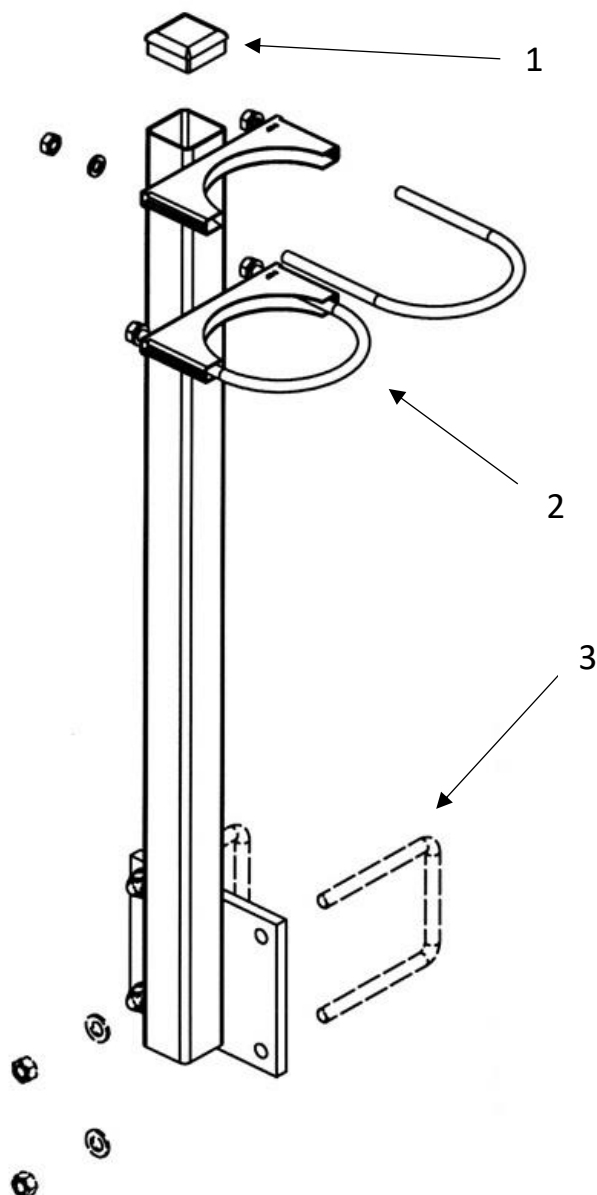
Item #	Part No	Description
All	05386	PRIMARY STAND PIPE MOUNT ASSY 5" (Excluding U Bolt Set) - 571mm OAH
	05387	PRIMARY STAND PIPE MOUNT ASSY 6" (Excluding U Bolt Set) - 571mm OAH
1	09206	END CAP
Replacement parts		
2	05444	EXHAUST CLAMP 5 1/8"
	05445	EXHAUST CLAMP 6 1/8"
3	05436	U BOLT SET M12 x 101 x 80mm (For mounting to 100 x 50mm)
	05778	U BOLT SET M12 x 102 x 133mm (For mounting to 100 x 100mm)



Item #	Part No	Description
All	12786	PRIMARY STAND PIPE MOUNT ASSY 5" (Excl U Bolt Set) - 917mm OAH
	12868	PRIMARY STAND PIPE MOUNT ASSY 6" (Excl U Bolt Set) - 917mm OAH
1	09206	END CAP
Replacement Parts		
2	05444	EXHAUST CLAMP 5 1/8"
	05445	EXHAUST CLAMP 6 1/8"
3	05436	U BOLT SET M12 x 101 x 80mm (For mounting to 100 x 50mm)
	05778	U BOLT SET M12 x 102 x 133mm (For mounting to 100 x 100mm)

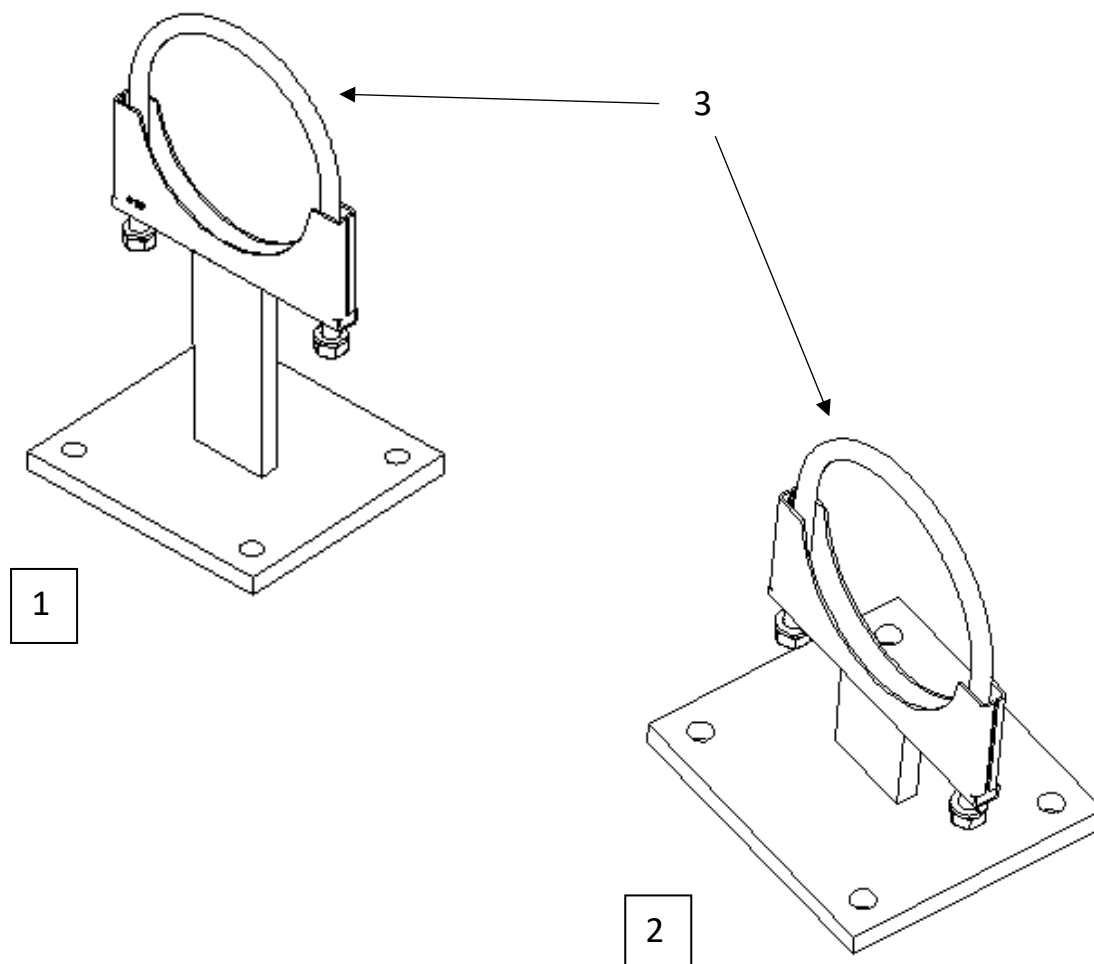


Item #	Part No	Description
All	08345	PRIMARY STAND PIPE MOUNT ASSY 5" (Excluding U Bolt Set) - 917mm OAH
	26421	PRIMARY STAND PIPE MOUNT ASSY 6" (Excluding U Bolt Set) - 917mm OAH
1	09206	END CAP
Replacement Parts		
2	05444	EXHAUST CLAMP 5 1/8"
	05445	EXHAUST CLAMP 6 1/8"
3	05436	U BOLT SET M12 x 101 x 80mm (For mounting to 100 x 50mm)
	05778	U BOLT SET M12 x 102 x 133mm (For mounting to 100 x 100mm)

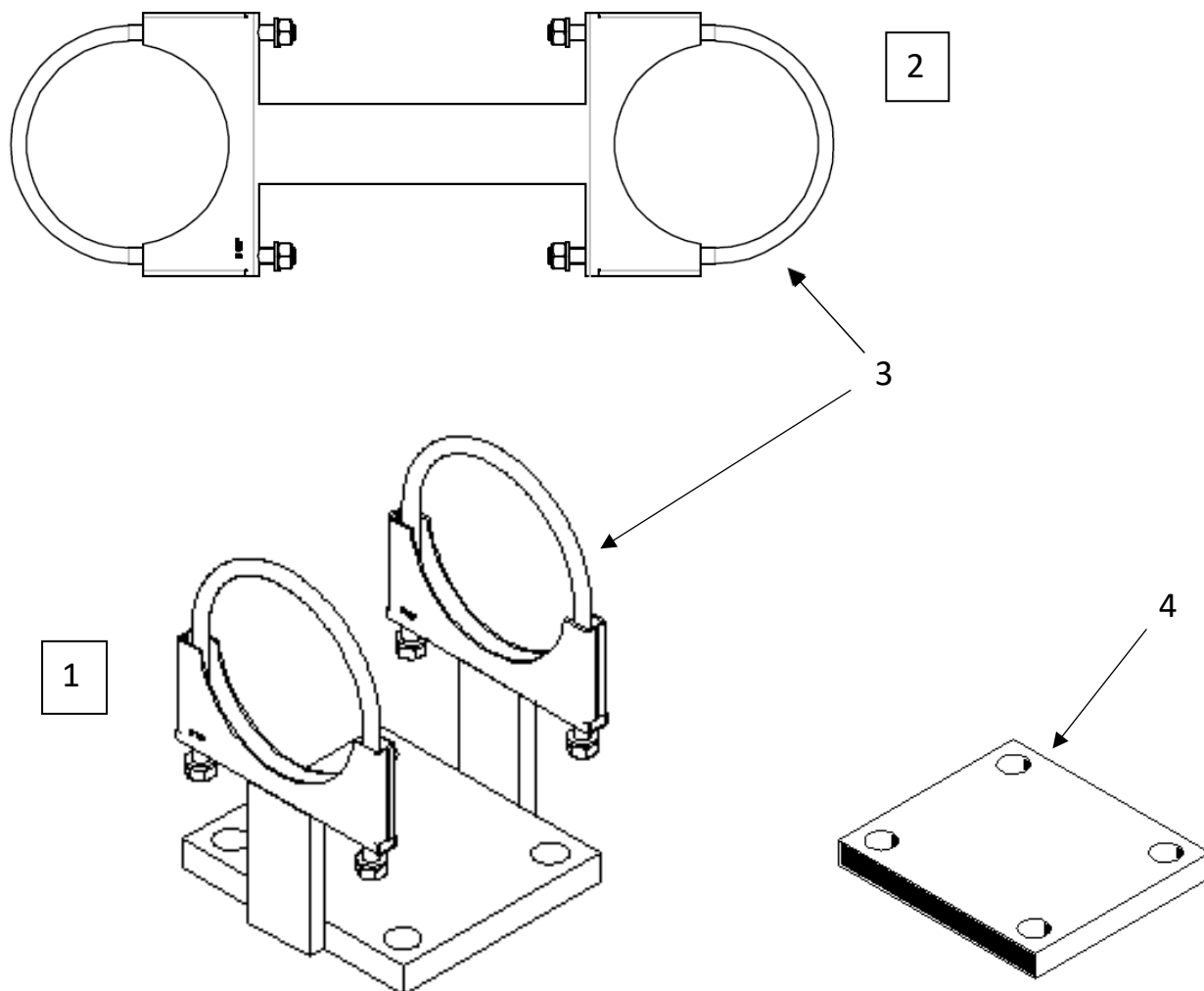


Item #	Part No	Description
All	11577	PRIMARY STAND PIPE ROTATED MOUNT ASSY 5" (Excl U Bolt Set) - 917mm OAH
	12759	PRIMARY STAND PIPE ROTATED MOUNT ASSY 6" (Excl U Bolt Set) - 917mm OAH
1	09206	END CAP
Replacement Parts		
2	05444	EXHAUST CLAMP 5 1/8"
	05445	EXHAUST CLAMP 6 1/8"
3	05436	U BOLT SET M12 x 101 x 80mm (For mounting to 100 x 50mm)
	05778	U BOLT SET M12 x 102 x 133mm (For mounting to 100 x 100mm)

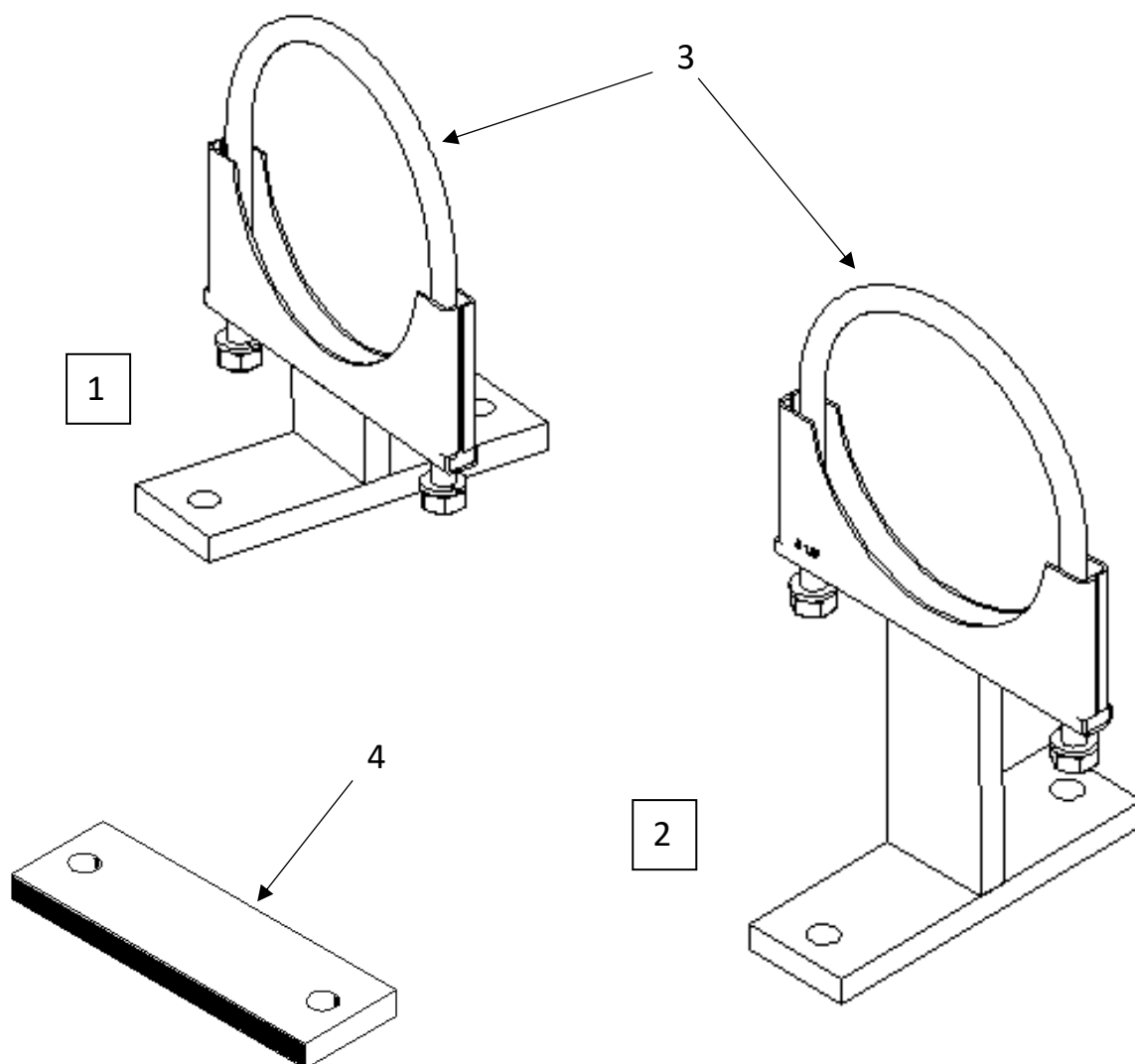
2.7 Air Delivery Pipe Mounts



Item #	Qty	Part No	Description
1	AR	08513	PIPE SUPPORT BRACKET LHR 5"
		12082	PIPE SUPPORT BRACKET RHR 6"
2	AR	08509	PIPE SUPPORT BRACKET RHR 5"
		12080	PIPE SUPPORT BRACKET LHR 6"
Replacement Parts			
3	AR	05444	EXHAUST CLAMP 5 1/8"
		05445	EXHAUST CLAMP 6 1/8"
NS	2	07611	U BOLT SET M12 x 103 x 235mm (For mounting to 100 x 200mm)
NS	2	05778	U BOLT SET M12 x 102 x 133mm (For mounting to 100 x 100mm)
NS	2	05436	U BOLT SET M12 x 101 x 80mm (For mounting to 100 x 50mm)

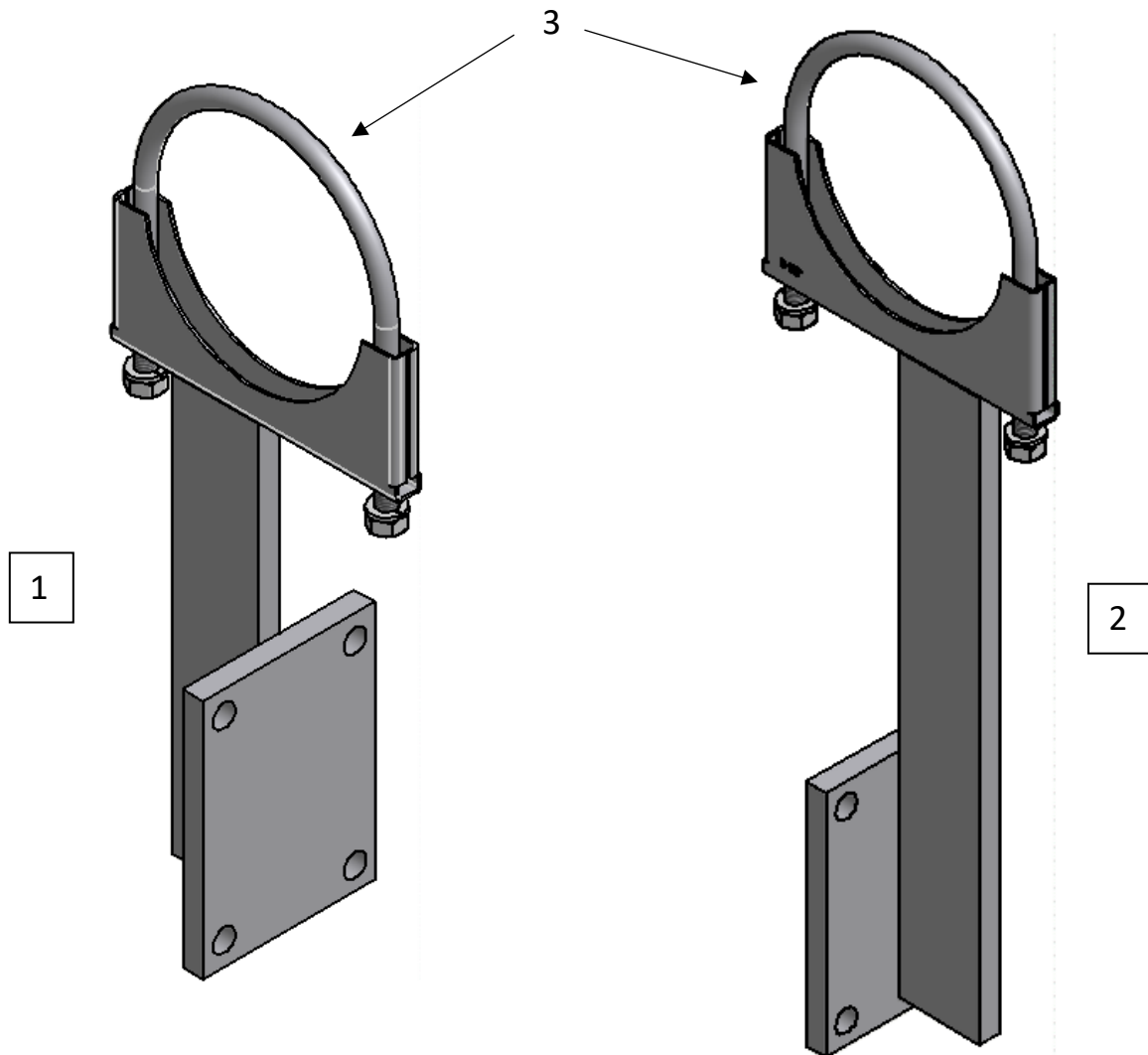


Item #	Qty	Part No	Description
1	AR	11614	AIR DELIVERY PIPE MOUNT 5" - 182mm to pipe C/L
		26417	AIR DELIVERY PIPE MOUNT 6"
2	AR	12584	PRIMARY RISER CLAMP 5"- 369mm pipe to pipe C/L
		26423	PRIMARY RISER CLAMP 6"
3	AR	05444	REPLACEMENT EXHAUST CLAMP 5 1/8"
		05445	REPLACEMENT EXHAUST CLAMP 6 1/8"
NS	4	09312	BOLT M20 x 170mm (For Item 1)
NS	4	09041	NUT M20 (For Item 1)
NS	4	09042	WASHER SPRING M20 (For Item 1)
4	AR	13861	MOUNTING PLATE PAINTED 20 x 180 x 160mm (For Item 1)



Item #	Qty	Part No	Description
1	AR	08510	PIPE SUPPORT BRACKET RHF 5"
	NS	12083	PIPE SUPPORT BRACKET LHF 6"
2	AR	08514	PIPE SUPPORT BRACKET LHF 5"
	NS	12084	PIPE SUPPORT BRACKET RHF 6"
3	AR	05444	REPLACEMENT EXHAUST CLAMP 5 1/8"
		05445	REPLACEMENT EXHAUST CLAMP 6 1/8"
NS	2	09349	BOLT M12 x 65mm
NS	2	09054	NUT M12
NS	2	09010	WASHER SPRING M12
4	AR	26927	MOUNTING PLATE 12 x 50 x 160mm

2.8 Rear Tow Hitch - Air Delivery Pipe Mounts



Item #	Qty	Part No	Description
1	1	11602	PIPE SUPPORT BRACKET LH 5"
	NS	27312	PIPE SUPPORT BRACKET LH 6"
2	1	11603	PIPE SUPPORT BRACKET RH 5"
	NS	27313	PIPE SUPPORT BRACKET RH 6"
3	AR	05444	REPLACEMENT EXHAUST CLAMP 5 1/8"
	NS	05445	REPLACEMENT EXHAUST CLAMP 6 1/8"
NS	2	07611	U BOLT SET M12 x 103 x 235mm (For mounting to 100 x 200mm)
NS	2	05778	U BOLT SET M12 x 102 x 133mm (For mounting to 100 x 100mm)
NS	2	05436	U BOLT SET M12 x 101 x 80mm (For mounting to 100 x 50mm)

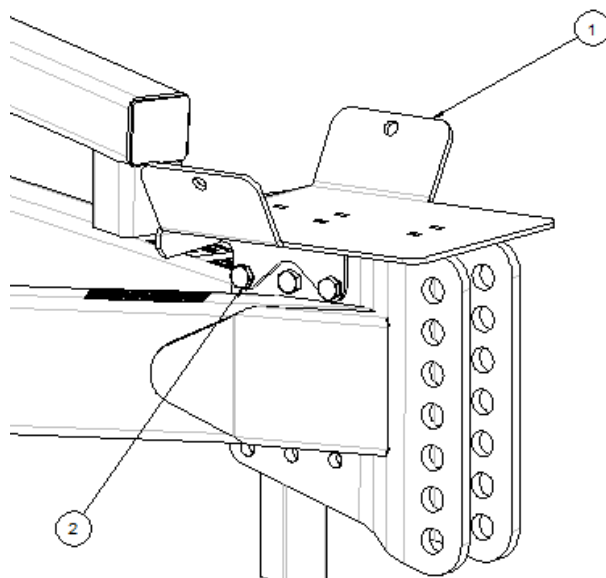
2.9 Metering Tube Block Off Caps



Item #	Qty	Part No	Description
1	1	09531	PLASTIC CAP INTERNAL 5"
2	1	09532	CAP ROUND GALVANISED 5"
3	AR	09265	SCREW SELF TAP 8g x ½" SS

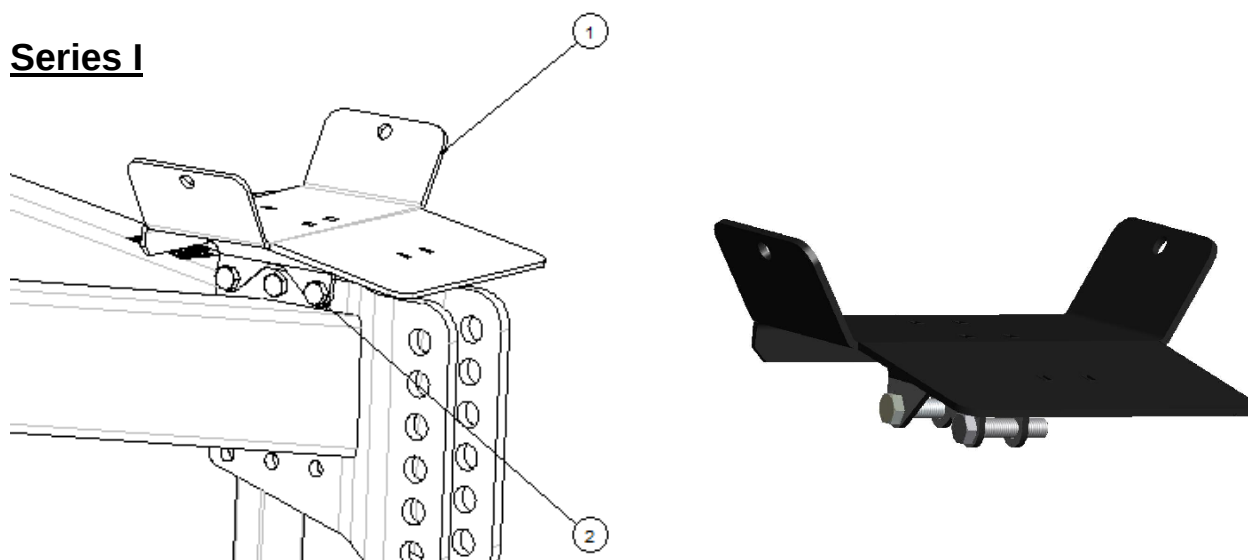
2.10 Drawbar Air Pipe Skid

Series II (2021 onwards)



Item #	Qty	Part No	Description
All	1	33751	DRAWBAR AIR PIPE SKID KIT
1	1	33752	DRAWBAR AIR PIPE SKID WELDMENT SERIES II
2	2	09521	BOLT M20 x 90mm

Series I



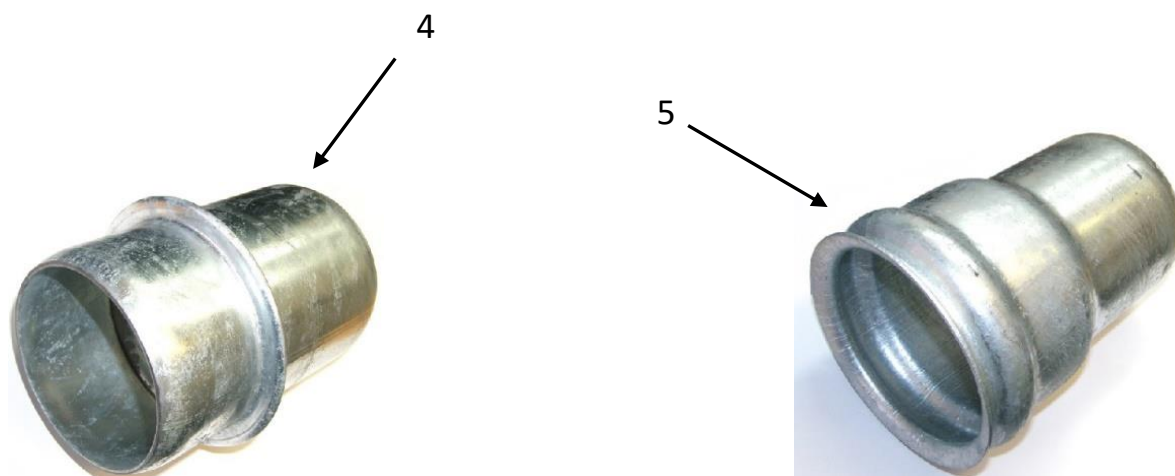
Item #	Qty	Part No	Description
All	NLA	14449	DRAWBAR AIR PIPE SKID KIT (use 33751)
1	NLA	14446	DRAWBAR AIR PIPE SKID WELDMENT (use 33752)
2	2	09521	BOLT M20 x 90mm

2.11 Travis Air Hose Couplings

On later Multisteam bins, 5" or 6" Travis Couplings were fitted to enable the Primary air hose to be quickly detached from the Multisteam.



Item #	Qty	Part No	Description
1	1	28169	GASKET FOR 5" FEMALE COUPLER
	NS	28174	GASKET FOR 6" FEMALE COUPLER
2	1	28168	O RING FOR 5" MALE COUPLER
	NS	28173	O RING FOR 6" MALE COUPLER
3	1	27972	LOCK RING CLAMP 5"
	NS	27975	LOCK RING CLAMP 6"
4	1	27969	TRAVIS COUPLER MALE 5"
	NS	27968	TRAVIS COUPLER MALE 6"
5	1	27971	TRAVIS COUPLER FEMALE 5"
	NS	27974	TRAVIS COUPLER FEMALE 6"



2.12 Travis Coupling Conversion

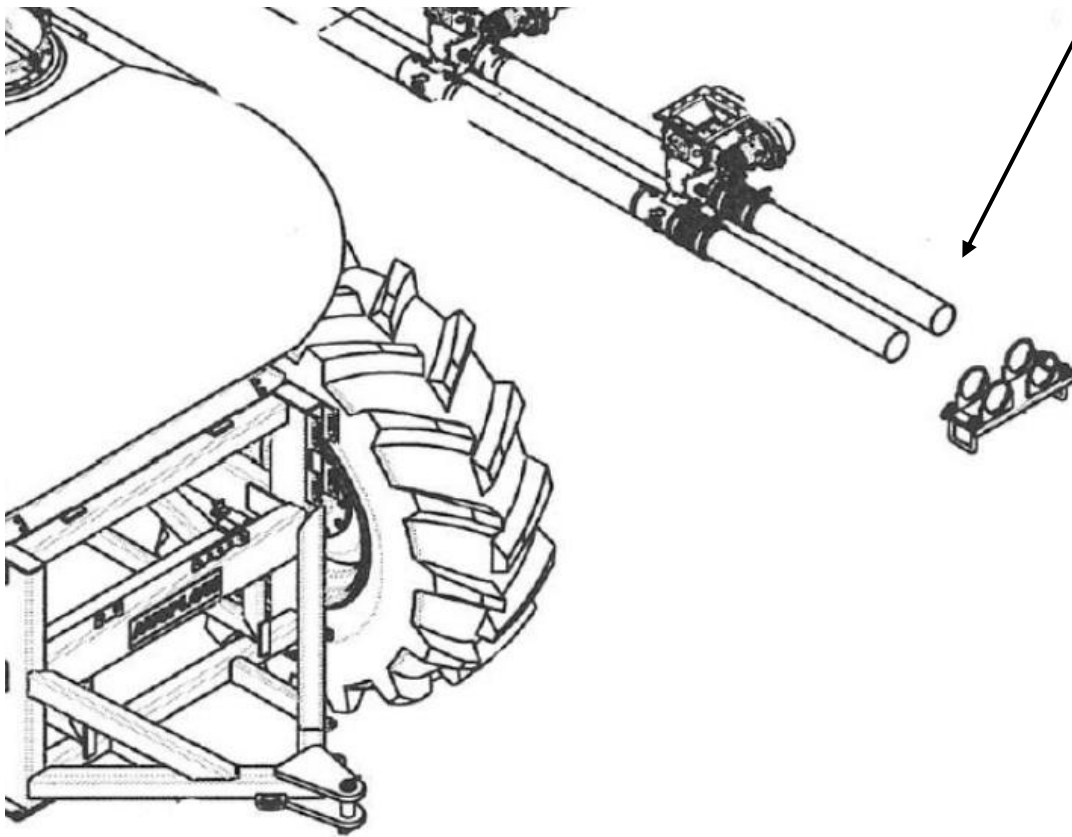
To convert older steel Primary air delivery tubes to the Travis coupling system, the longer side of the Travis Coupling Male End should be trimmed by approx. 40mm so that an overall length of 160mm is achieved. That end is then welded to the outlet tube of the Multistream Primary air delivery tube.



5" Travis Coupler Male End # 27969

6" Travis Coupler Male End # 27968

Trim this end by approx. 40mm and weld to old type steel air delivery tubes.



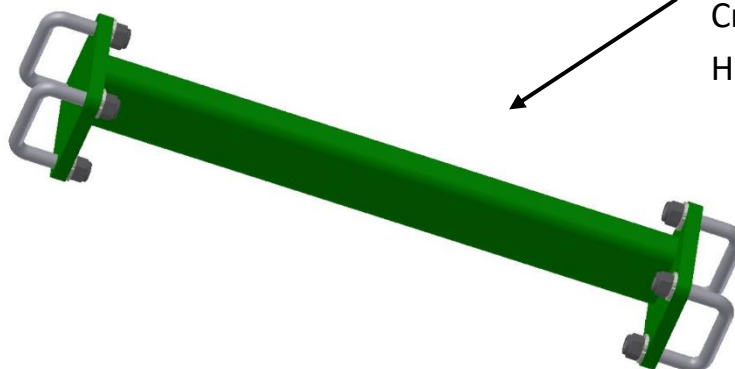
2.13 6" Primary Standpipe Mount Crossmember

For older D300-61 machines that require a 6" Primary air system, a crossmember is required to support the two 6" Primary standpipe mounts as shown below.



#32288 D300-61
Crossmember 6" Primary
Stand Pipes

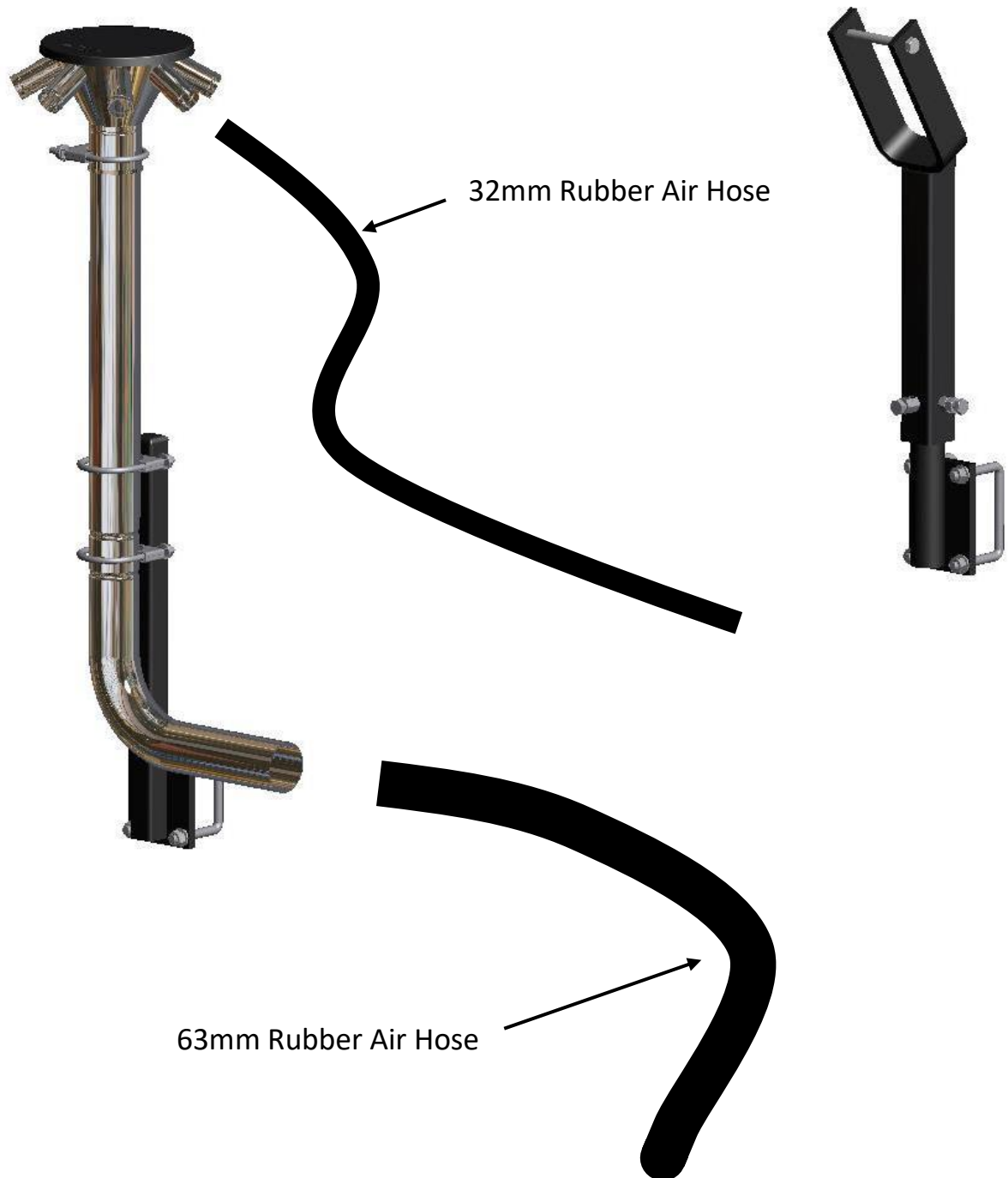
#05437 U Bolt Set
M20x102x100mm Gal
4 required



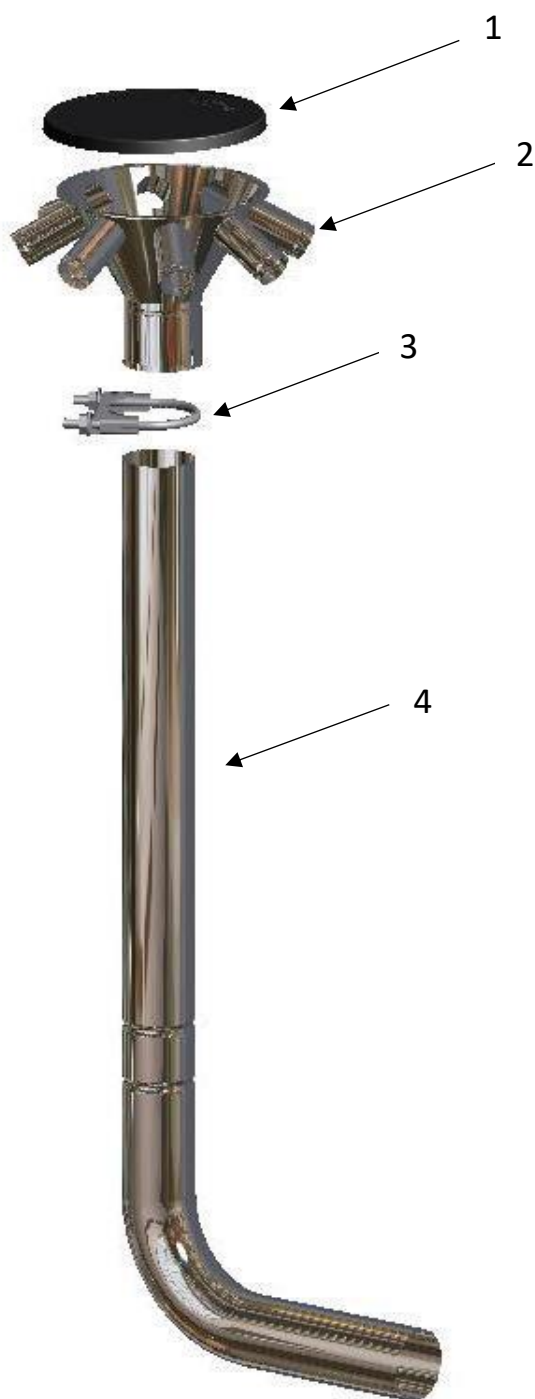
#32289 D300-61
Crossmember Kit Primary
Head 6" Kit (incl. U Bolt Set)

3.0 Air Kits (Pac's) - Secondary

3.1 Secondary Air Kit - Generic Layout



3.2 Secondary Heads & Standpipes

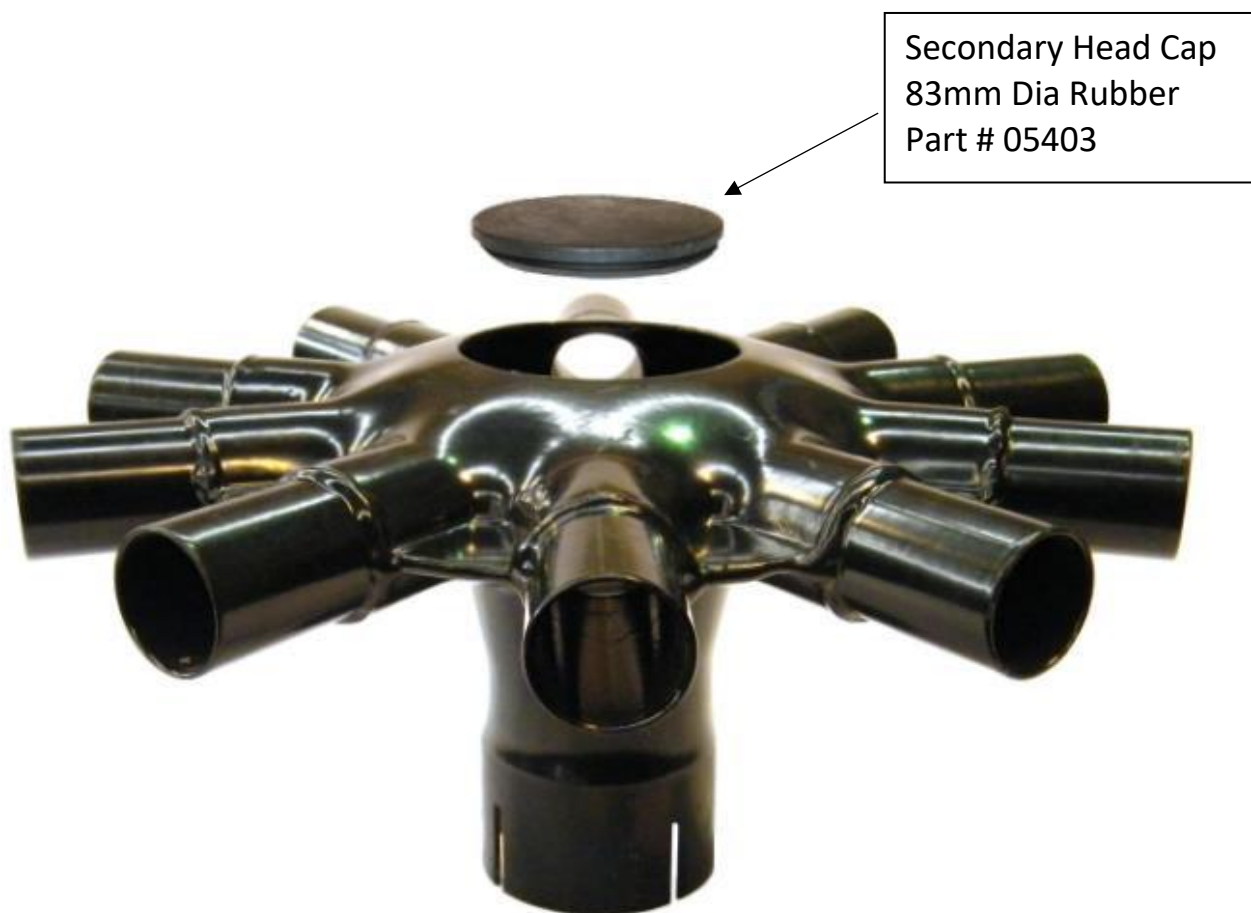


Secondary Heads & Standpipes

Item #	Part No	Description
1	11384	SECONDARY HEAD CAP PLASTIC
2	12001	SECONDARY HEAD 2 ½" 6 x 1 ¼" SS
	12002	SECONDARY HEAD 2 ½" 7 x 1 ¼" SS
	12003	SECONDARY HEAD 2 ½" 8 x 1 ¼" SS
	12004	SECONDARY HEAD 2 ½" 9 x 1 ¼" SS
	12005	SECONDARY HEAD 2 ½" 10 x 1 ¼" SS
	12006	SECONDARY HEAD 2 ½" 11 x 1 ¼" SS
	12007	SECONDARY HEAD 2 ½" 12 x 1 ¼" SS
3	05441	EXHAUST CLAMP 67mm
4	12245	SECONDARY STANDPIPE 2 ½" SS
	05367	SECONDARY STANDPIPE 2 ½" STEEL - NLA
	05465	SECONDARY STANDPIPE 3" SS
5	05517	PLASTIC CAP INTERNAL 1.25"

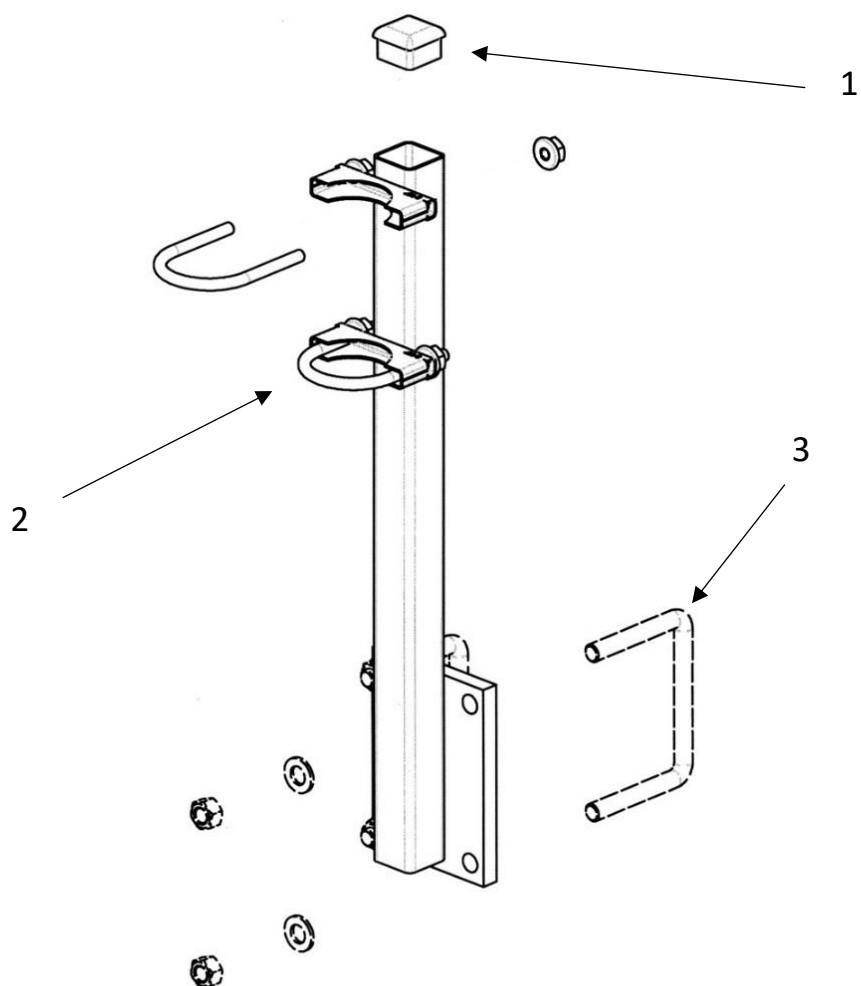


3.3 Secondary Heads (Not Stainless)

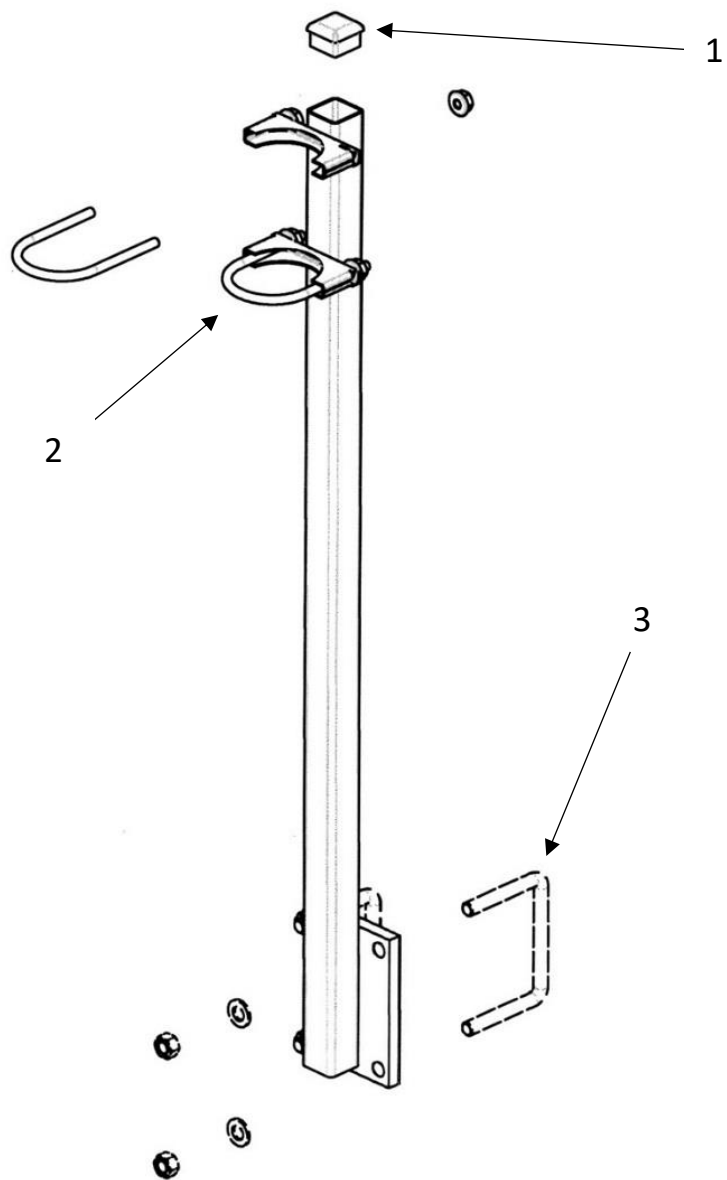


Part No	Description
05355	SECONDARY HEAD 2 ½" 5 PORT x 1 ¼"
05356	SECONDARY HEAD 2 ½" 6 PORT x 1 ¼"
05357	SECONDARY HEAD 2 ½" 7 PORT x 1 ¼"
05358	SECONDARY HEAD 2 ½" 8 PORT x 1 ¼"
05359	SECONDARY HEAD 2 ½" 9 PORT x 1 ¼"
05360	SECONDARY HEAD 2 ½" 10 PORT x 1 ¼"
05361	SECONDARY HEAD 2 ½" 11 PORT x 1 ¼"
05362	SECONDARY HEAD 2 ½" 12 PORT x 1 ¼"
05403	SECONDARY HEAD CAP RUBBER
05441	EXHAUST CLAMP TO SUIT SECONDARY HEAD

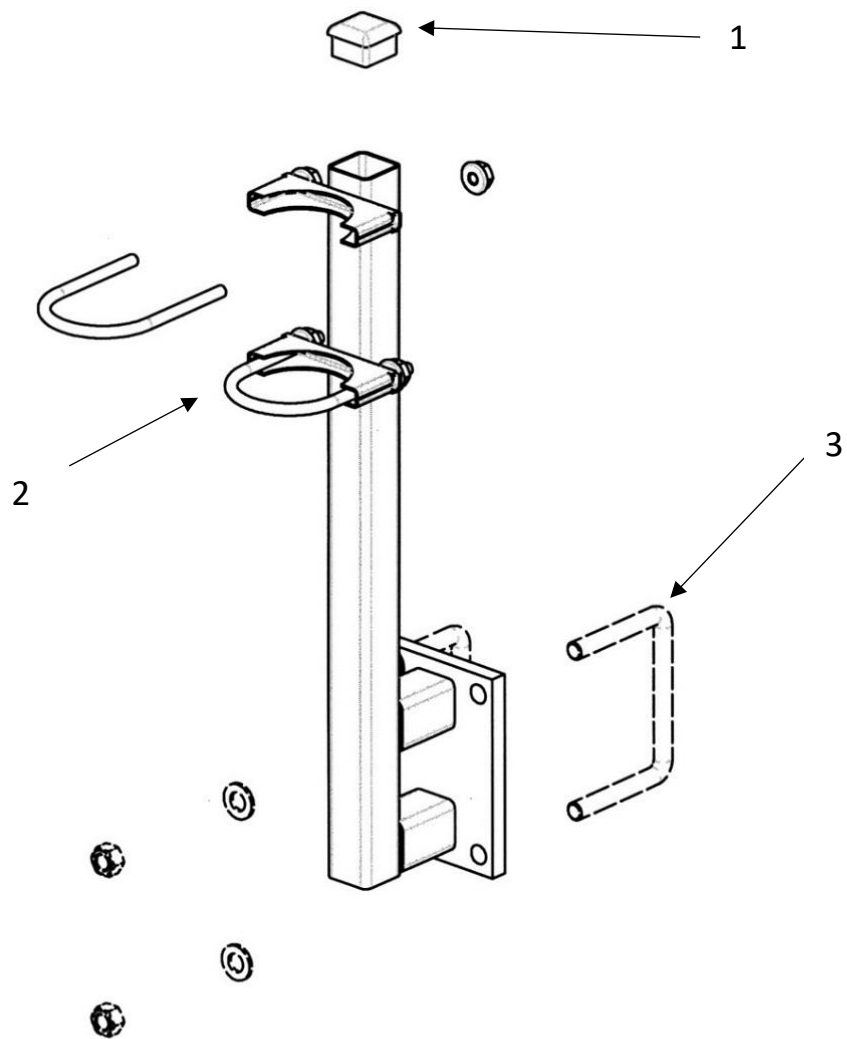
3.4 Secondary Stand Pipe Mounts



Item #	Part No	Description
All	05389	SECONDARY STAND PIPE MOUNT ASSY 2½" (Excluding U Bolt Set) - 517mm OAH
1	09135	END CAP
2	05441	EXHAUST CLAMP SUIT 2 ½" PIPE
Replacement Parts		
	05440	EXHAUST CLAMP SUIT 2" PIPE
	05442	EXHAUST CLAMP SUIT 3" PIPE
3	05436	U BOLT SET M12 x 101 x 80mm (For mounting to 100 x 50mm)
	05778	U BOLT SET M12 x 102 x 133mm (For mounting to 100 x 100mm)

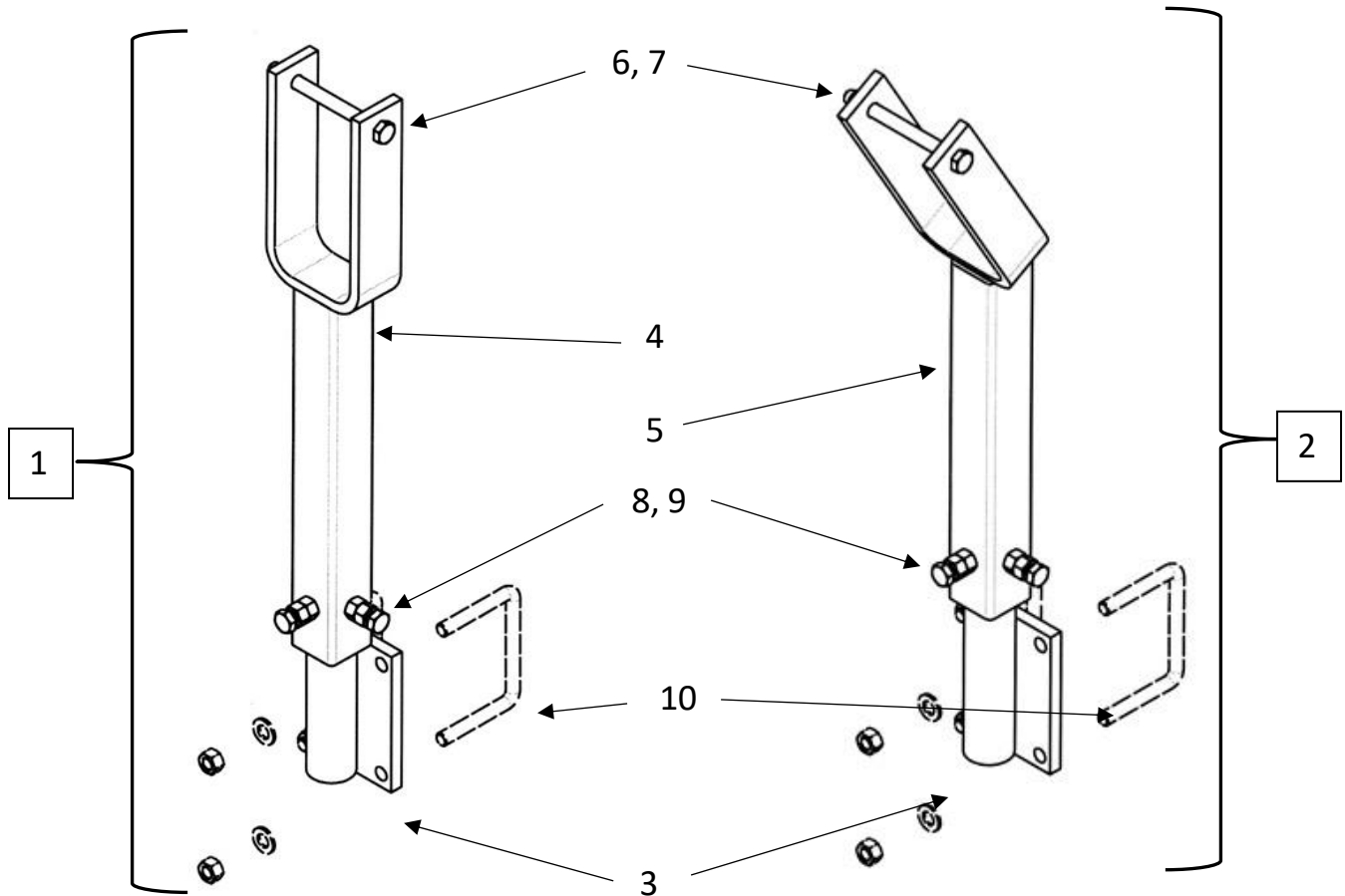


Item #	Part No	Description
All	08201	SECONDARY STAND PIPE MOUNT ASSY 2½" (Excluding U Bolt Set) - 917mm OAH
1	09135	END CAP
2	05441	EXHAUST CLAMP SUIT 2 ½" PIPE
Replacement Parts		
	05440	EXHAUST CLAMP SUIT 2" PIPE
	05442	EXHAUST CLAMP SUIT 3" PIPE
3	05436	U BOLT SET M12 x 101 x 80mm (For mounting to 100 x 50mm)
	05778	U BOLT SET M12 x 102 x 133mm (For mounting to 100 x 100mm)

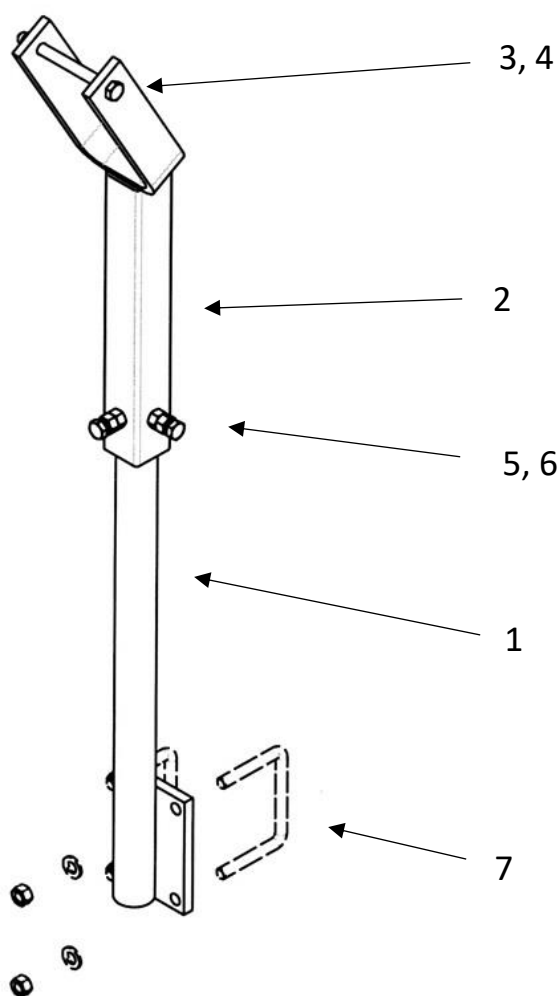


Item #	Part No	Description
All	08348	SECONDARY STAND PIPE OFFSET MOUNT ASSY 2½" (Excluding U Bolt Set) - 517mm OAH
1	09135	END CAP
2	05441	EXHAUST CLAMP SUIT 2 ½" PIPE
Replacement Parts		
	05442	EXHAUST CLAMP SUIT 3" PIPE
3	05436	U BOLT SET M12 x 101 x 80mm (For mounting to 100 x 50mm)
	05778	U BOLT SET M12 x 102 x 133mm (For mounting to 100 x 100mm)

3.5 Secondary 63mm Hose Supports



Item #	Qty	Part No	Description
1	1	11421	HOSE SUPPORT ASSY SHORT STRAIGHT - (Suit 63mm hose)
2	1	11534	HOSE SUPPORT ASSY SHORT ANGLED - (Suit 63mm hose)
3	1	11422	STAND PIPE WELDMENT
4,6,7,8,9	1	26875	HOSE SUPPORT c/w Bolts & Nuts
5,6,7,8,9	1	26874	ANGLE HOSE SUPPORT c/w Bolts & Nuts
6	1	09436	BOLT M12 x 130mm
7	1	09009	NUT M12 Conelock
8	2	03072	BOLT M12 x 30mm
9	2	09054	NUT M12
10	AR	05436	U BOLT SET M12 x 101 x 80mm (For mounting to 100 x 50mm)
	AR	05778	U BOLT SET M12 x 102 x 133mm (For mounting to 100 x 100mm)



Item #	Qty	Part No	Description
All	1	11654	HOSE SUPPORT ASSY LONG ANGLED - (Suit 63mm hose) - Excluding U Bolt Set
1	1	11655	STAND PIPE LONG WELDMENT
2,3,4,5,6	1	26874	ANGLED HOSE SUPPORT c/w Bolts & Nuts
3	1	09436	BOLT M12 x 130mm
4	1	09009	NUT M12 Conelock
5	2	03072	BOLT M12 x 30mm
6	2	09054	NUT M12
Replacement Parts			
7	AR	05436	U BOLT SET M12 x 101 x 80mm (For mounting to 100 x 50mm)
	AR	05778	U BOLT SET M12 x 102 x 133mm (For mounting to 100 x 100mm)

4.0 Hoses & Clamps

Ausplow uses rubber hose for all its Air Kits, primary and secondary.



Ausplow's Evolution rubber air seeder hose now supercedes 10858, 10859 and 10863 air seeder hose.

When ordering rubber hose please note that it is priced per meter and sold in the 10m lengths for 5" and 6" hose and 20m lengths for 32 and 63mm hose.

When ordering rubber hose online please ensure you enter quantities:

- **10 or 20 etc for 5" and 6" hose and,**
- **20 or 40 etc for 32 and 63mm hose.**

Part No	Description
10857	DELIVERY HOSE RUBBER 32mm (1 ¼") – (Sold in 20m rolls)
10810	DELIVERY HOSE RUBBER EVO+ 63mm (2 ½") – (Sold in 20m rolls)
10811	DELIVERY HOSE RUBBER EVO+ 127mm (5") – (Sold in 10m rolls)
10812	DELIVERY HOSE RUBBER EVO+ 152mm (6") – (Sold in 10m rolls)

Rubber Hose sold at set lengths:

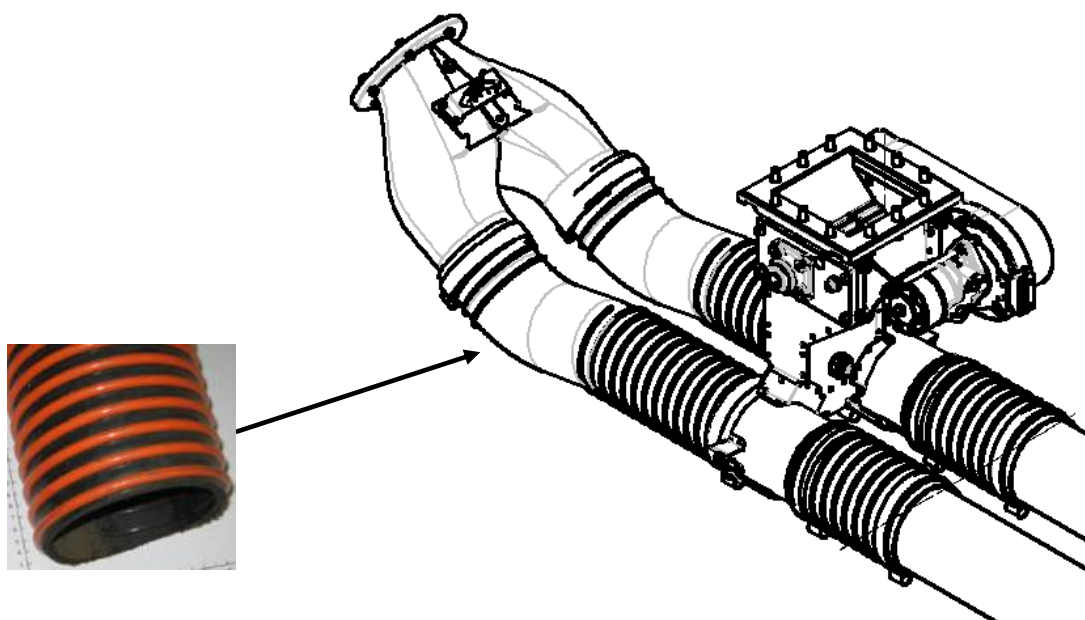
Part No	Description
5" HOSE	
33636	DELIVERY HOSE RUBBER 5" – 100mm LG
31806	DELIVERY HOSE RUBBER 5" – 135mm LG
12565	DELIVERY HOSE RUBBER 5" – 250mm LG
31956	DELIVERY HOSE RUBBER 5" – 375mm LG
33681	DELIVERY HOSE RUBBER 5" – 381mm LG
33721	DELIVERY HOSE RUBBER 5" – 469mm LG
12851	DELIVERY HOSE RUBBER 5" – 750mm LG
6" HOSE	
33679	DELIVERY HOSE RUBBER 6" – 100mm LG
31808	DELIVERY HOSE RUBBER 6" – 135mm LG
13136	DELIVERY HOSE RUBBER 6" – 250mm LG
33706	DELIVERY HOSE RUBBER 6" – 274mm LG
33722	DELIVERY HOSE RUBBER 6" – 509mm LG

Floflex hoses are priced per meter and sold in 20m rolls. When ordering please ensure you enter quantities 20, 40, 60 etc.

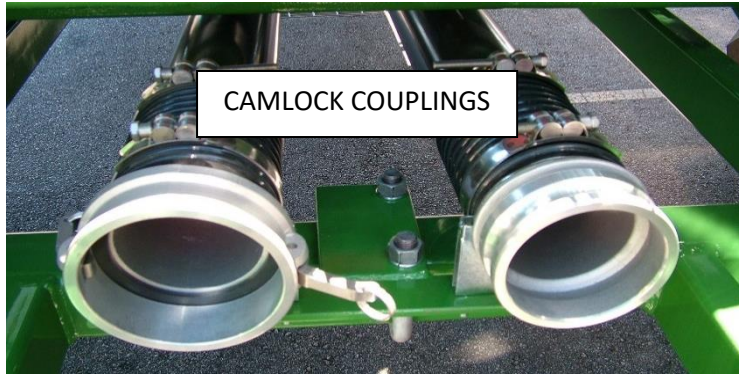


Part No	Description
16038	FLOFLEX HOSE 32mm – ORANGE (Fertiliser)
16039	FLOFLEX HOSE 32mm – BLACK (Seed)

PVC hose is only sold in set lengths as used in the air delivery section between the fan outlet and the first metering unit.



Part No	Description
15186	DELIVERY PVC HOSE 5" 655mm LG
06614	DELIVERY PVC HOSE 5" 750mm LG
31807	DELIVERY PVC HOSE 5" 865mm LG
29007	DELIVERY PVC HOSE 6" 865mm LG



16037 HERBIE CLAMP



T BOLT CLAMP

Hose Clamps and Couplings

Part No	Description
09707	T-BOLT HOSE CLAMP SUIT 32mm HOSE (38-43mm)
09272	T-BOLT HOSE CLAMP SUIT 63mm HOSE (74-79mm)
09223	T-BOLT HOSE CLAMP SUIT 127mm HOSE (140-148mm)
09512	T-BOLT HOSE CLAMP SUIT 152mm HOSE (162-174mm)
09647	T-BOLT HOSE CLAMP SUIT 45mm HOSE (54-57mm) – W Series
09406	T-BOLT HOSE CLAMP SUIT 76mm HOSE (86-91mm) – W Series
04035	CAMLOCK 5" (127mm) F x HOSE TAIL
04038	CAMLOCK 5" (127mm) M x HOSE TAIL
04039	CAMLOCK 6" (150mm) M x HOSE TAIL
04036	CAMLOCK 6" (150mm) F x HOSE TAIL
04496	CAMLOCK DUST PLUG 5" Female
04494	CAMLOCK DUST PLUG 5" Male
04709	CAMLOCK GASKET 5" Female
04599	CAMLOCK GASKET 6" Female
16037	HERBIE CLAMP

Transport sizes for:

10811 5" Rubber Air Hose Roll 10m – 180x180x21cm 46kg

10812 6" Rubber Air Hose Roll 10m – 180x180x31cm 76kg

Air Tube Hump Coupler

2015 Hump couplers were used in Multistream air delivery hose kits:

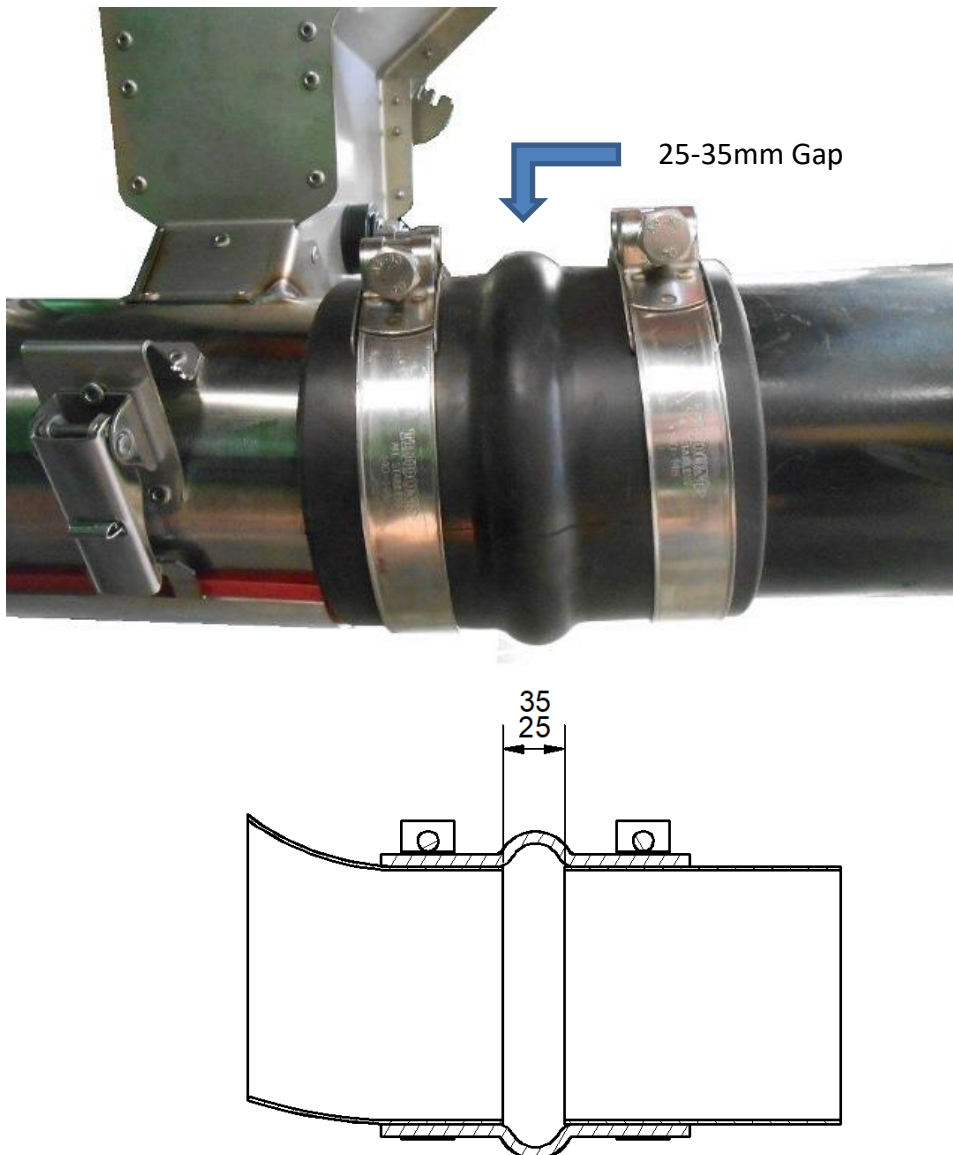
27288 **Single Hump Coupler 127mm (5")**

09744 Hose Clamp T-Bolt 131-139mm SS

27289 **Single Hump Coupler 152mm (6")**

09512 Hose Clamp - T-Bolt -162-174mm SS

Ausplow recommends trimming the steel air delivery pipe to create a 20mm gap between air pipes and the metering units to provide proper fitment of the coupler.



5.0 Hose Adaptors

Version 3 Tine Assembly is easily identified by its stainless steel seed and fertiliser tube. All earlier versions used steel seed and fertiliser tubes.

Upgrade kits are available to upgrade older versions to the new stainless steel seed and fertiliser tubes, see the Ausplow DBS Tine Spare Parts Manual for details.

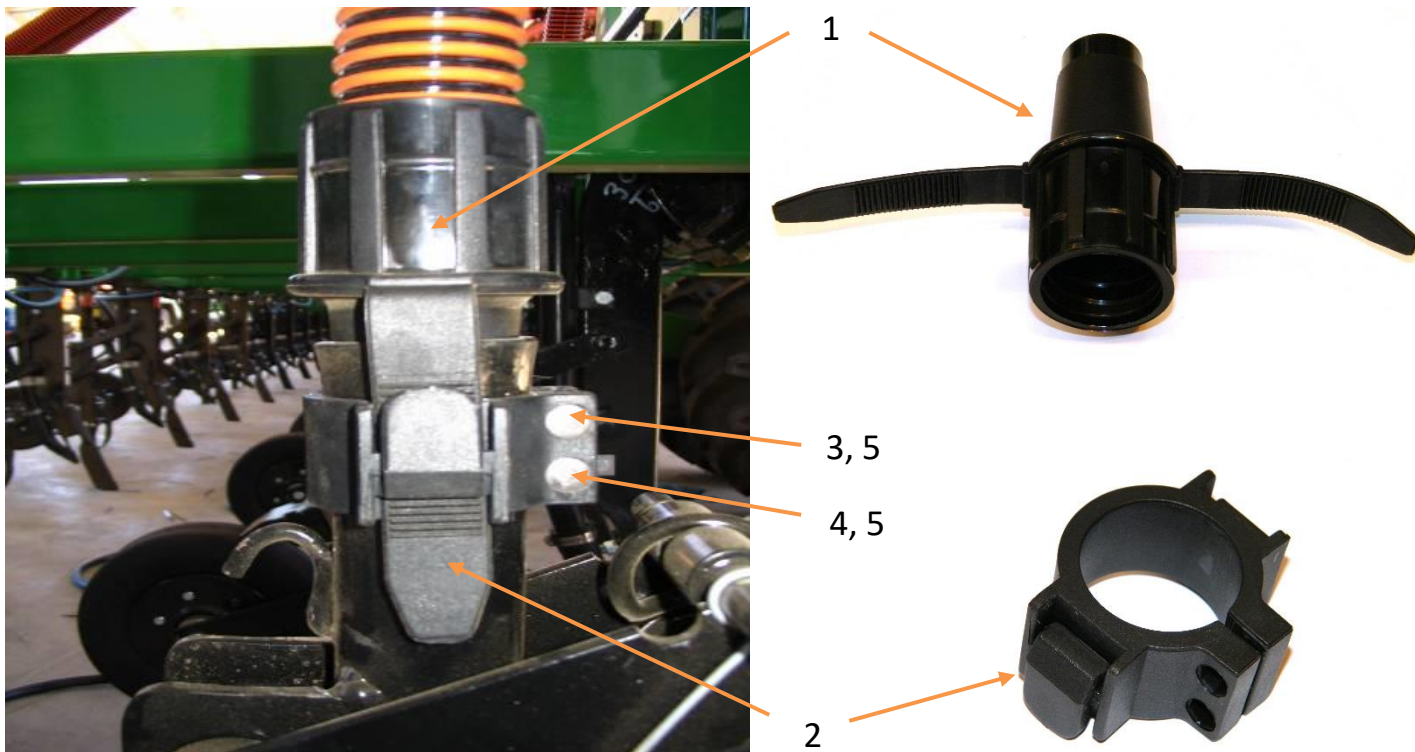
There are rubber hose adaptors available to connect the 32mm hoses to the older Version 2 steel seed and fertiliser tubes. These are also sold as kits which supply parts to convert one tine assembly.

5.1 Rubber Hose Adaptor - Version 2 Tine



Item #	Qty	Part No	Description
All	1	05851	HOSE ADAPTOR KIT RUBBER
1	2	11361	HOSE ADAPTOR TUBE SS 1 ¼" x 150mm LG
2	2	01335	SPRING 65mm LG
3	1	05370	SEED TUBE LINER

5.2 PVC Hose Adaptor - Version 2 Tine - NLA



These kits are now discontinued, and only certain parts remain available until stock runs out.

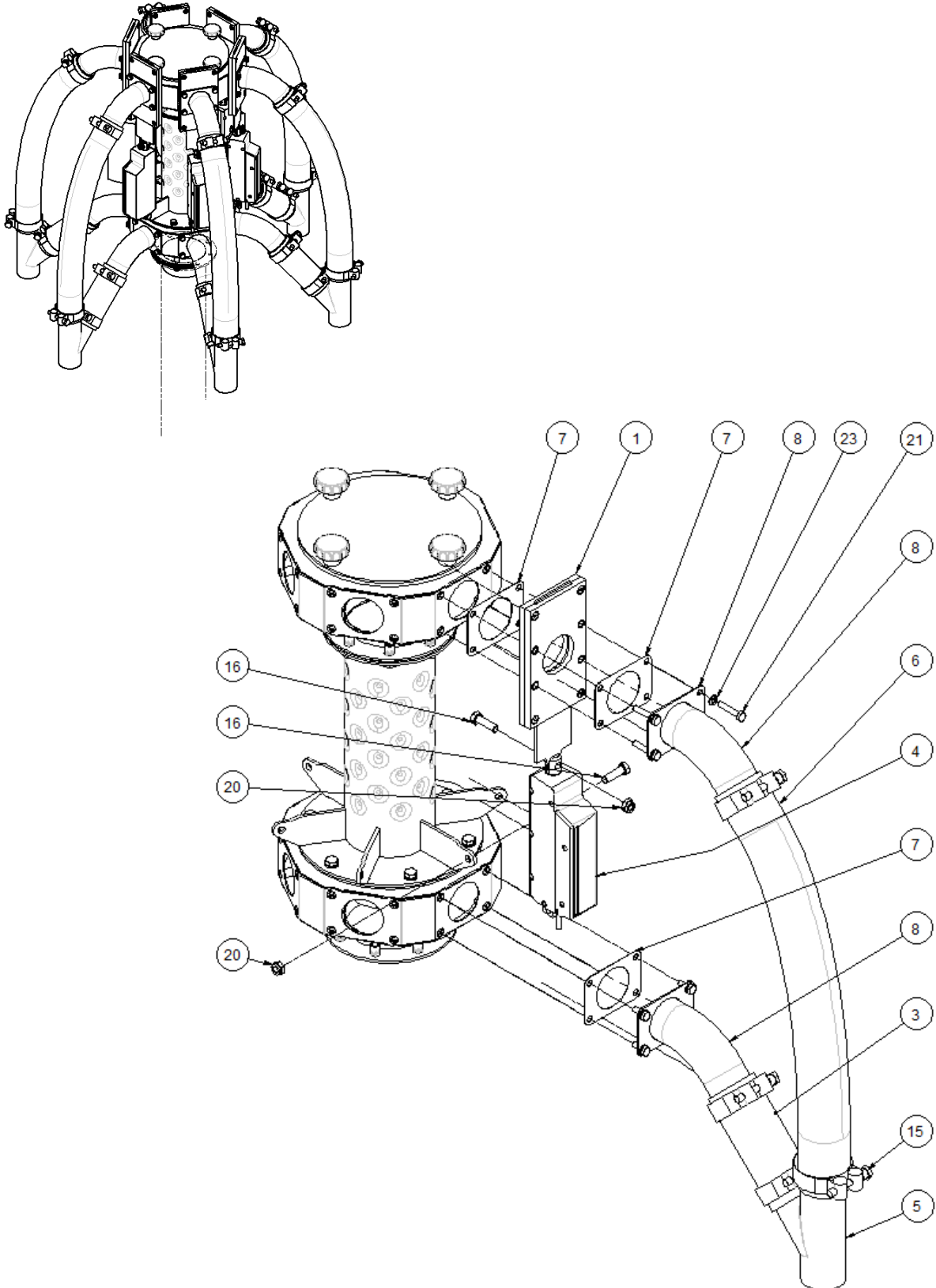
Item #	Qty	Part No	Description
All	NLA	04751	HOSE ADAPTOR KIT PVC use #05851 for rubber hose
1	2	05447	HOSE ADAPTOR ZIP TAB - (PVC hose to tube)
2	NLA	05448	HOSE ADAPTOR CLAMP ZIP TAB - (Fits to tube)
3	2	09094	SETSCREW M5 x 25mm SS
4	2	09095	SETSCREW M5 x 30mm SS
5	4	09096	NUT M5 Nylock
NS	1	05370	SEED TUBE LINER

6.0 Misc

Qty	Part No	Description
1	01092	CABLE TIE 550mm x 13mm
1	04316	CABLE TIE 290mm x 4.8mm
1	18053	SPRAY CAN GREEN 212g
1	01011	PAINT 1 LTR TOUCH UP AUSPLOW GREEN
1	18073	SIKAFLEX 221 GREY 310ml
1	18083	LOCTITE 243 THREAD LOCKER
1	18110	LOCTITE 609 RETAINING COMPOUND
1	18118	LOCTITE 5331 PIPE SEALANT

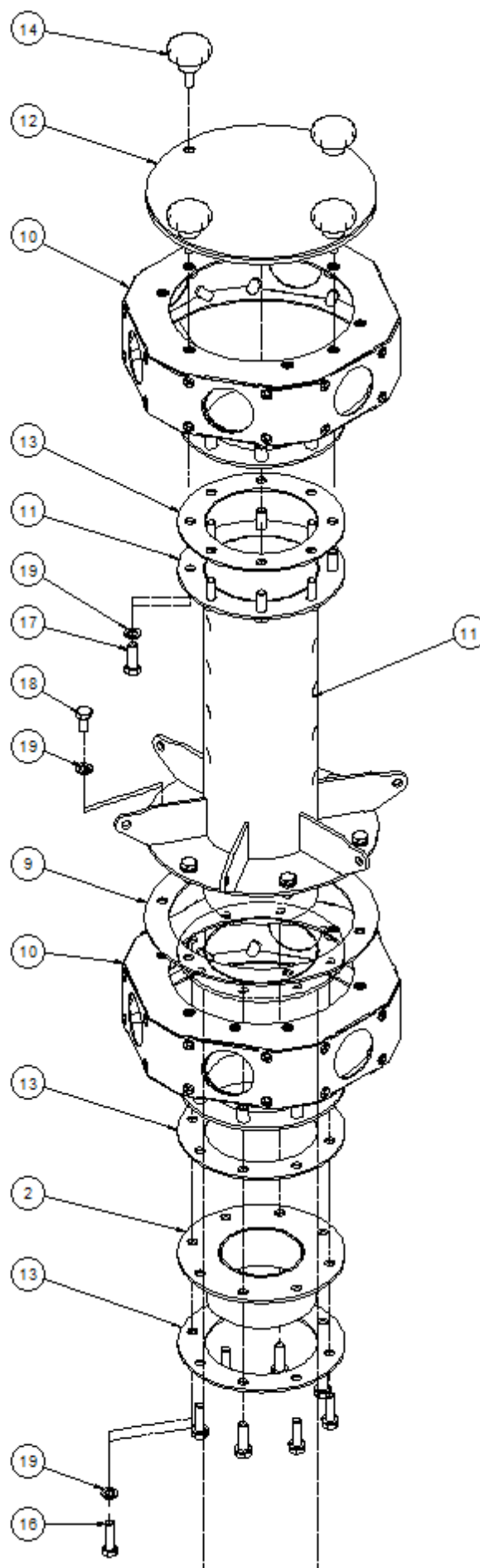
7.0 Sectional Control Granular

7.1 Sectional Control Outlets – 5"

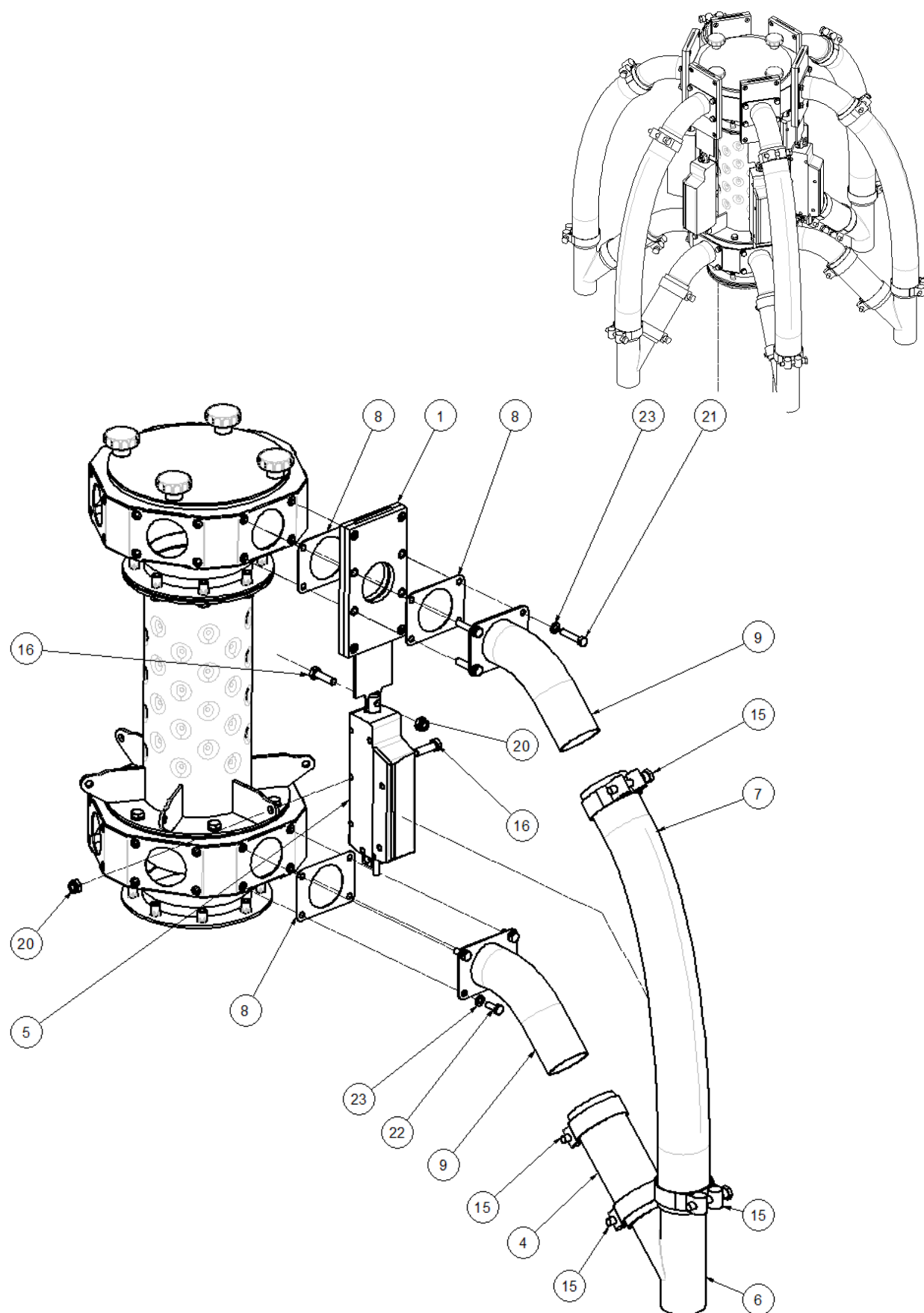


Ausplow Air Kit Spare Parts Manual

Item #	Qty	Part No	Description
All		34398	DBS SECTIONAL CONTROL OUTLETS – 5" x 4
	Shown	34339	DBS SECTIONAL CONTROL OUTLETS – 5" x 6
1	AR	34363	SLIDING VALVE ASSY 60mm
2	1	34347	SECT CONTROL VENTURI 5"
3	AR	34342	HOSE RUBBER 63.5mm x 180mmLG
4	AR	34341	LINAK LA14 LINEAR ACTUATOR
5	AR	34340	TUBE Y PIECE 63.5mm x 45 Deg
6	AR	34337	HOSE RUBBER 63.5mm x 640mm LG
7	AR	34336	GASKET 60mm TUBE FLANGE
8	AR	34335	SECT CONTROL SPIGOT 60mm x 45 Deg
9	1	34332	SECT CONTROL AIR HEAD 5" GASKET
10	1	34325	AIR SECTION HEAD 5" x 6 OUTLETS
		34399	AIR SECTION HEAD 5" x 4 OUTLETS
11	1	34285	AIR SECTION MID PIPE 5" x 6
		34411	AIR SECTION MID PIPE 5" x 4
12	1	12843	PRIMARY HEAD CUSHION LID 256mm OD ASSY
13	3	05789	PRIMARY HEAD GASKET 5"
14	4	09627	HANDWHEEL MALE M10 x 35mm
15	AR	09272	HOSE CLAMP T BOLT 74-79 SS
16	AR	09457	BOLT M10 x 35mm
17	8	09100	BOLT M10 x 30mm
18	AR	09252	BOLT M10 x 20mm
19	AR	09098	WASHER SPRING M10
20	AR	09368	NUT NYLOC M10
21	AR	33728	BOLT M8 x 40mm
22	AR	09127	BOLT M8 x 20mm
23	AR	09105	WASHER SPRING M8

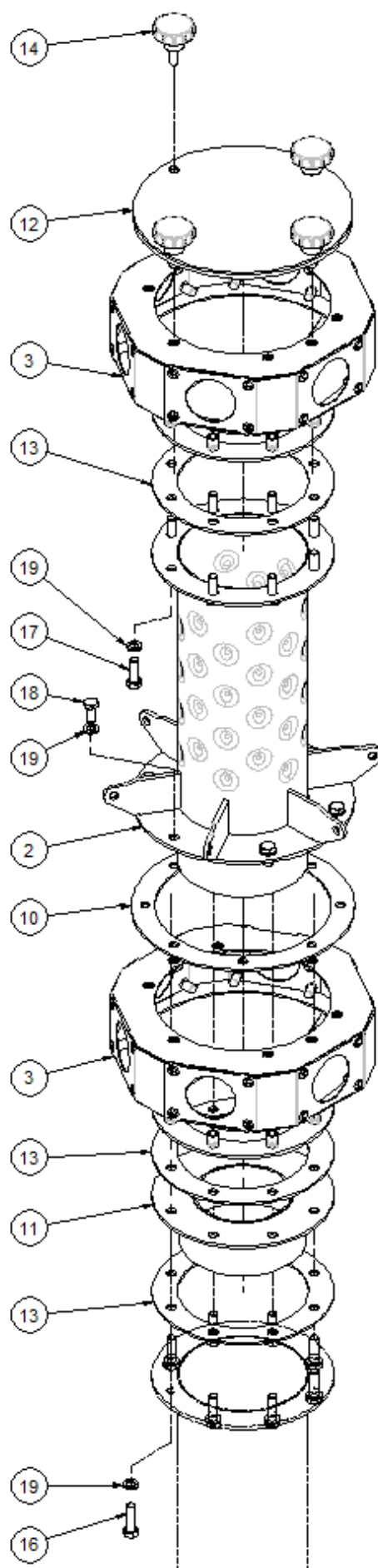


7.2 Sectional Control Outlets – 6”

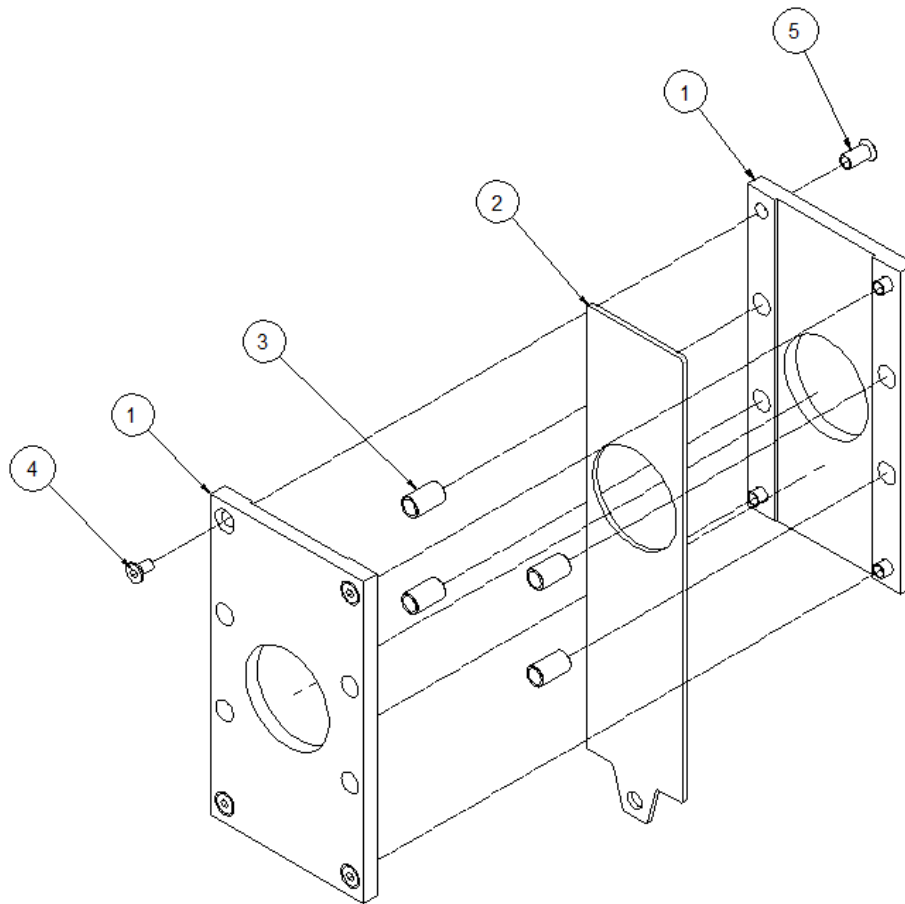


Ausplow Air Kit Spare Parts Manual

Item #	Qty	Part No	Description
All	Shown	34404	DBS SECTIONAL CONTROL OUTLETS – 6" x 6
		34364	DBS SECTIONAL CONTROL OUTLETS – 6" x 8
1	AR	34363	SLIDING VALVE ASSY 60mm
2	1	34408	AIR SECTION MID PIPE 6" x 6
		34361	AIR SECTION MID PIPE 6" x 8
3	2	34405	AIR SECTION HEAD 6" x 6 OUTLETS
		34356	AIR SECTION HEAD 6" x 8 OUTLETS
4	AR	34342	HOSE RUBBER 63.5mm x 180mmLG
5	AR	34341	LINAK LA14 LINEAR ACTUATOR
6	AR	34340	TUBE Y PIECE 63.5mm x 45 Deg
7	AR	34337	HOSE RUBBER 63.5mm x 640mm LG
8	AR	34336	GASKET 60mm TUBE FLANGE
9	AR	34335	SECT CONTROL SPIGOT 60mm x 45 Deg
10	1	34321	SECT CONTROL AIR HEAD 6" GASKET
11	1	34314	SECT CONTROL VENTURI 6"
12	1	12843	PRIMARY HEAD CUSHION LID 256mm OD ASSY
13	3	12755	PRIMARY HEAD GASKET 6"
14	4	09627	HANDWHEEL MALE M10 x 35mm
15	AR	09272	HOSE CLAMP T BOLT 74-79 SS
16	AR	09457	BOLT M10 x 35mm
17	8	09100	BOLT M10 x 30mm
18	AR	09252	BOLT M10 x 20mm
19	AR	09098	WASHER SPRING M10
20	AR	09368	NUT NYLOC M10
21	AR	33728	BOLT M8 x 40mm
22	AR	09127	BOLT M8 x 20mm
23	AR	09105	WASHER SPRING M8

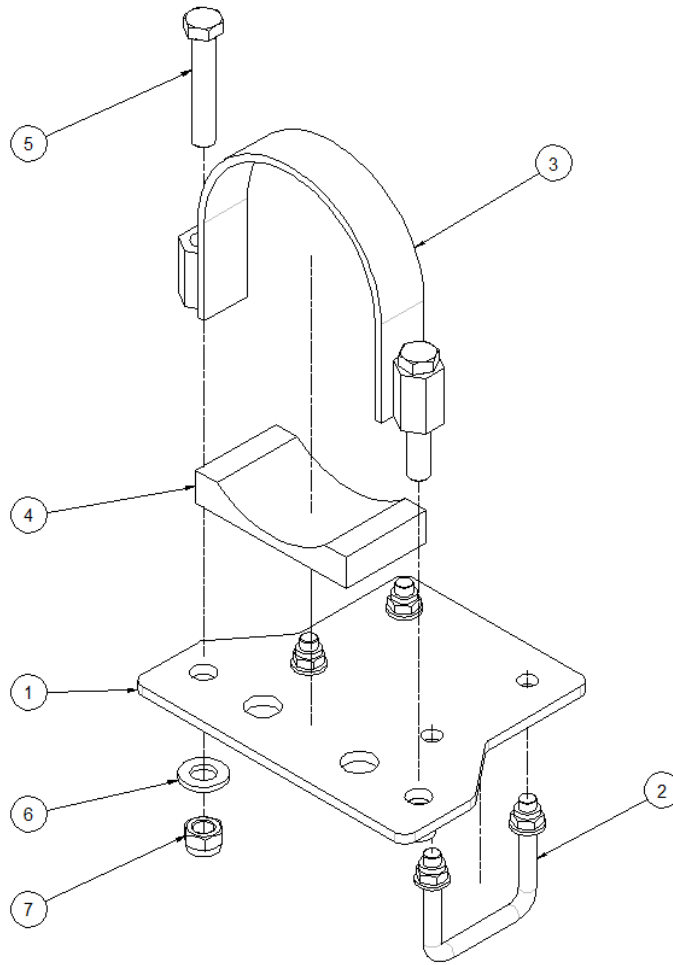


7.3 Sectional Control Sliding Valve Assy



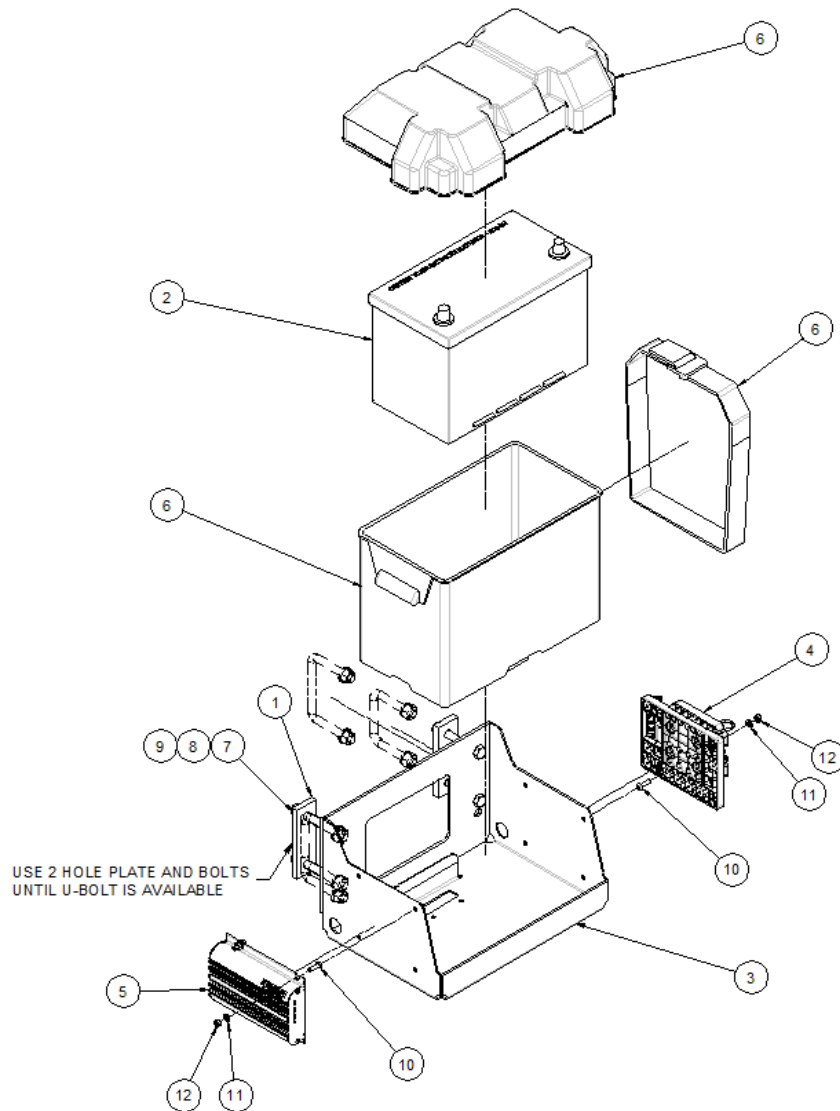
Item #	Qty	Part No	Description
All	1	34363	SECTIONAL CONTROL SLIDING VALVE ASSY 60mm
1	2	34327	SECT CONTROL SLIDING VALVE BODY HALF
2	1	34362	SLIDING VALVE 60mm GATE
3	4	34329	SLIDING VALVE SPACER 12mmOD x 1.5 x 20LG
4	4	34330	SCREW M6 x 12mm
5	4	34331	NUT M6 SOCKET HEAD

7.4 Sectional Control 5" & 6" Standpipe Clamps



Item #	Qty	Part No	Description
All	1	34451	SECTIONAL CONTROL STAND PIPE CLAMP 150Dia
		34455	SECTIONAL CONTROL STAND PIPE CLAMP 125Dia
1	1	34450	STAND PIPE 150mm CLAMP BRACKET PLATE
		34456	STAND PIPE 125mm CLAMP BRACKET PLATE
2	2	34452	U BOLT SET M12x77x80mm SS
3	1	34453	STAUFF PIPE CLAMP U BOLT (150mm PIPE)
		34457	STAUFF PIPE CLAMP U BOLT (125mm PIPE)
4	1	34454	STAUFF PIPE CLAMP PLASTIC SADDLE (150mm PIPE)
		34458	STAUFF PIPE CLAMP PLASTIC SADDLE (125mm PIPE)
5	2	09605	BOLT M16x90mm (8.8) (150mm PIPE)
		09349	BOLT M12x65mm (8.8) (150mm PIPE)
6	2	09023	WASHER FLAT M16 (150mm PIPE)
		09031	WASHER FLAT M12 (125mm PIPE)
7	2	09024	NUT LOCK M16 (150mm PIPE)
		09009	NUT LOCK M12 (125mm PIPE)

7.5 Sectional Control Battery Box/Charger



Item #	Qty	Part No	Description
All	1	34390	SECTIONAL CONTROL BATTERY BOX/CHARGER
1	2	34392	2 HOLE PLATE
2	1	34391	BATTERY DUAL FORCE 31XMF
3	1	34388	BATTERY SYSTEM MOUNT
4	1	34384	DISTRIBUTION BLOCK LITTLE FUSE LX
5	1	34270	12A DC TRAILER BATTERY CHARGER
6	1	12541	BATTERY BOX
7	4	09026	BOLT M12x90mm
8	4	09010	WASHER SPRING M12
9	4	09740	NUT M12 Nylock
10	8	09770	SCREW M6x20mm Button
11	8	09417	WASHER SPRING M6
12	8	09193	NUT M6

This page is intentionally left blank.